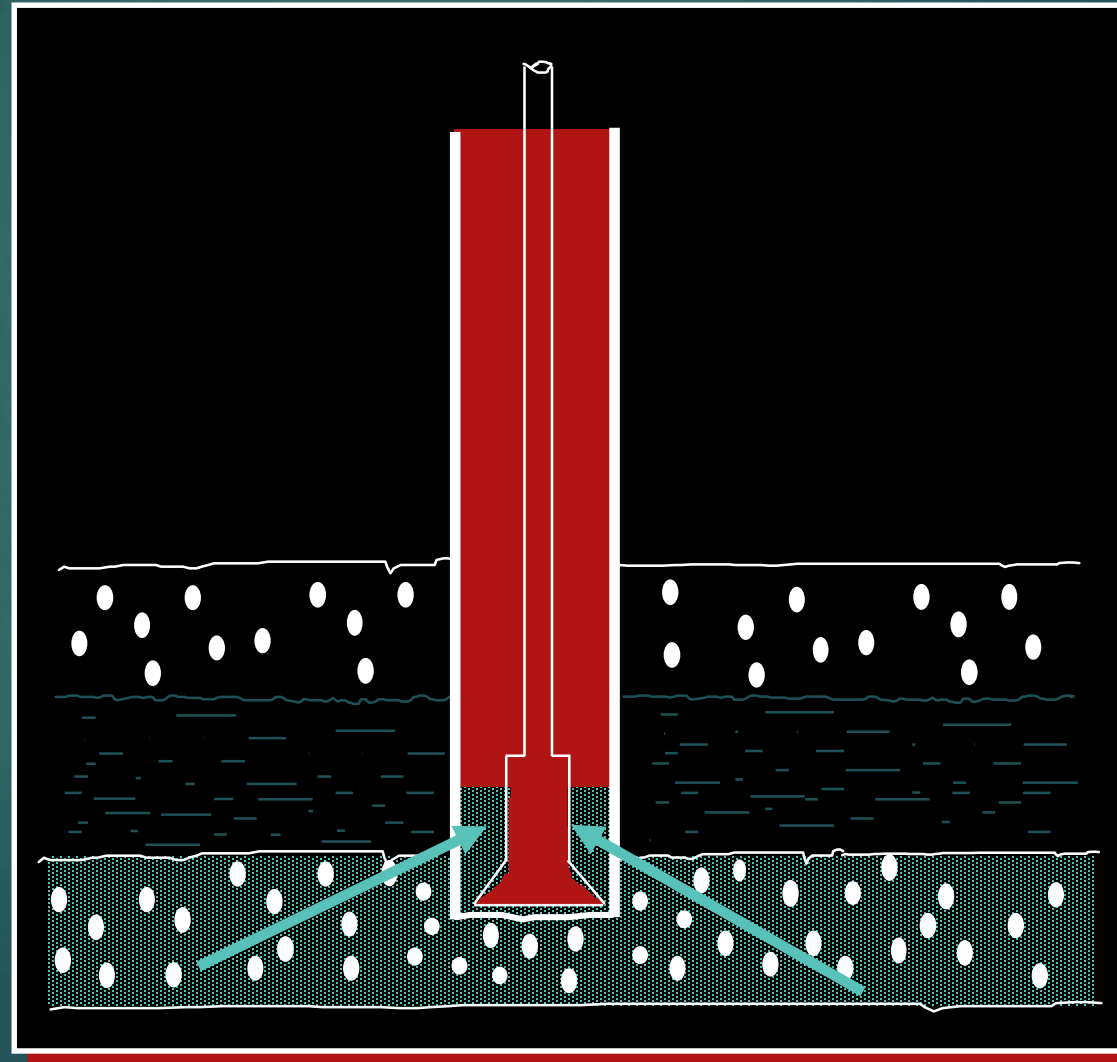


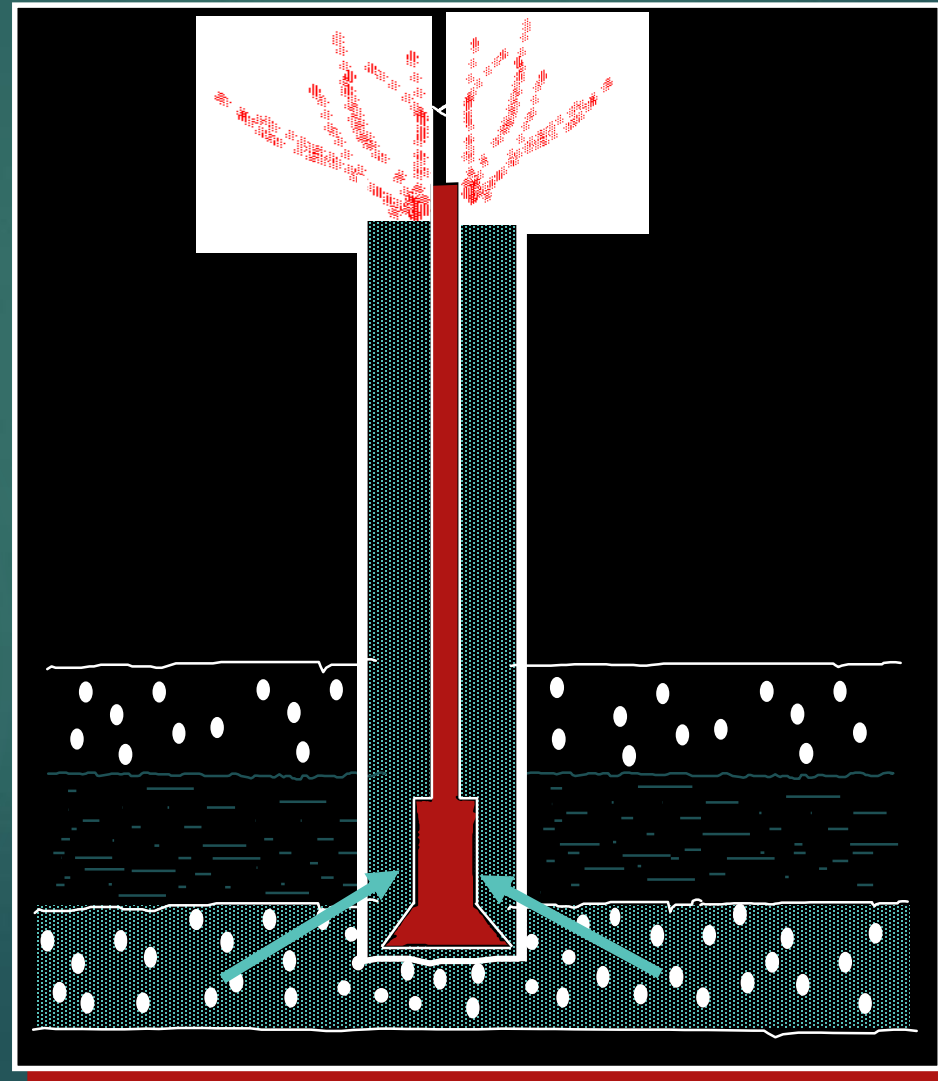
WHAT IS A KICK?

IT IS AN INFLUX OF FORMATION FLUID
THAT CAUSES THE WELL TO FLOW.



WHAT IS A BLOWOUT?

AN UNCONTROLLED EXIT OF THE FORMATION FLUIDS
AT THE SURFACE



Hydrostatic Pressure

Hydrostatic Pressure

H_p (psi)

=

0.052

X

Mwt (ppg)

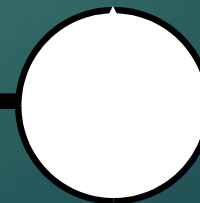
X

TVD (ft)

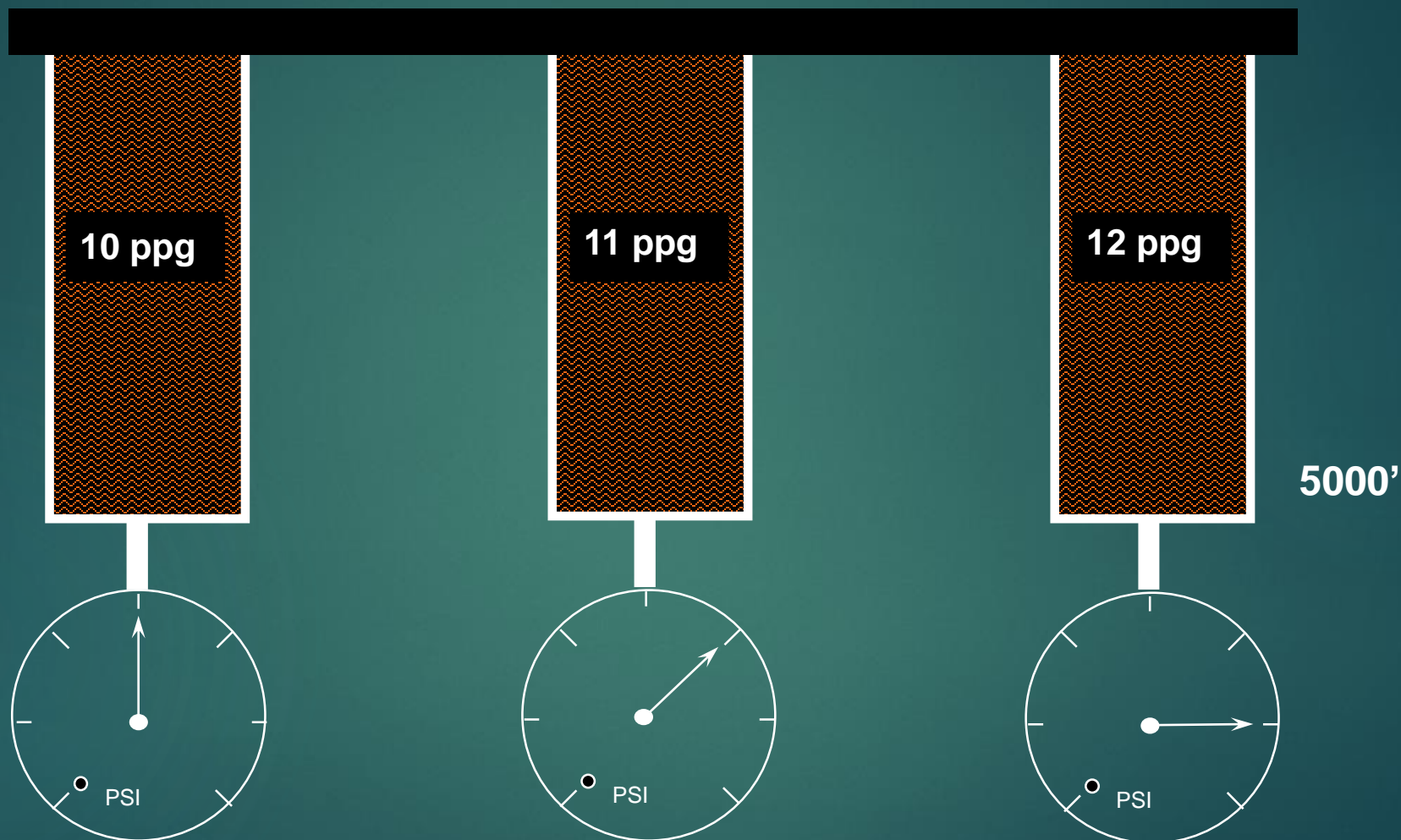
Hydro- means a fluid

Static- means at rest

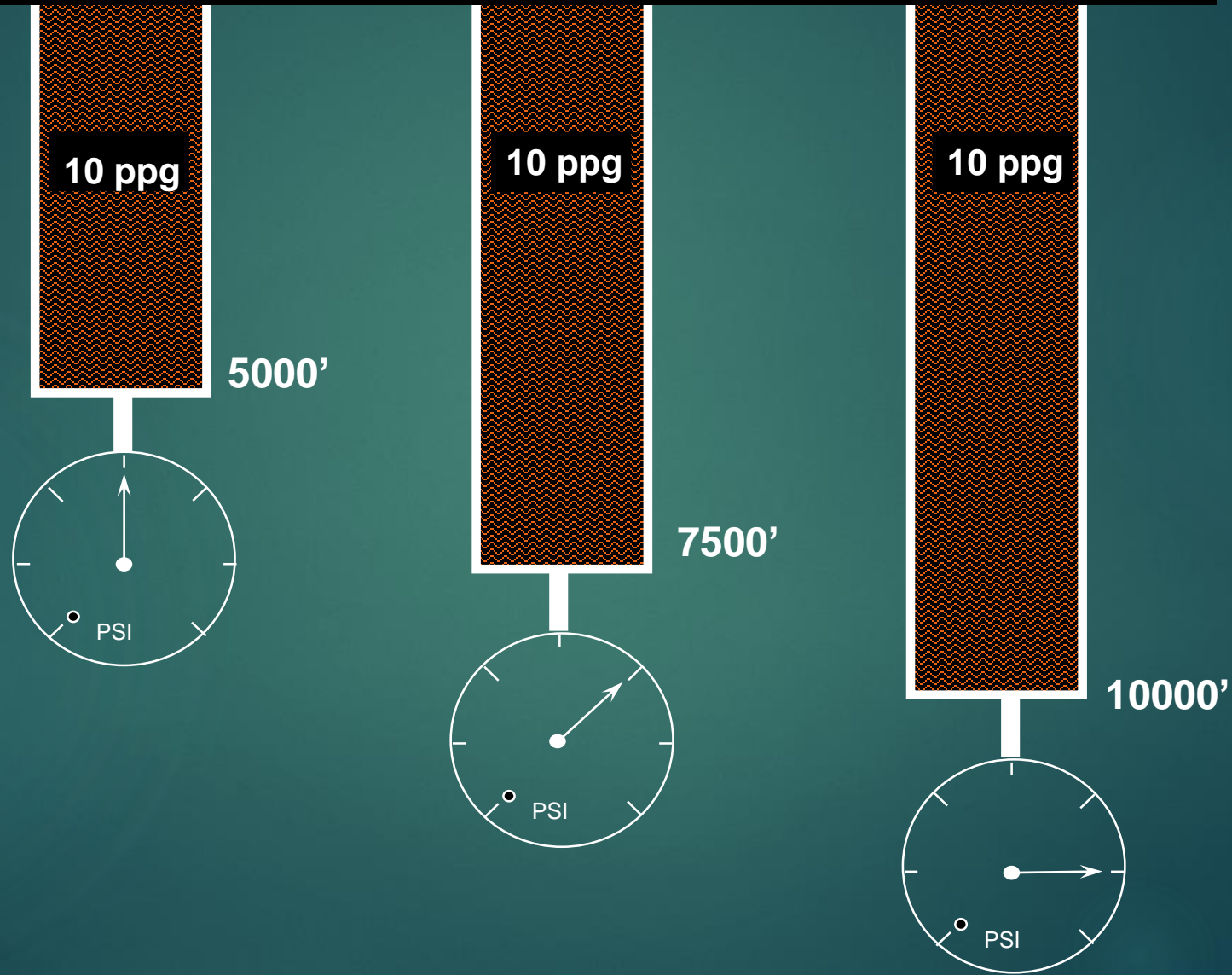
Hydrostatic in the
wellbore is from
the mud



Effect of Density



Effect of Depth



MUD HYDROSTATIC -1

VERTECAL WELL

STANDERED FORMULA WITH FT., PPG AND PSI

MUD HYDROSTATIC HP = 0.052 X MUD WEIGHT X DEPTH

MUD GRADIENT = 0.052 X MUD WEIGHT PSI\FT.

Pressure (psi) = Mud Weight x .052 x TVD

Pressure Gradient (psi/ft) = Mud Weight, ppg x .052

Pressure Gradient (psi/ft) = Pressure, psi ÷ TVD, ft

Mud Weight, ppg = Pressure Gradient ÷ .052

Mud Weight (ppg) = Pressure ÷ TVD ÷ .052

TVD (ft) = Pressure (psi) ÷ Mud Weight (ppg) ÷ 0.052

TRY SOME EXAMPLES

1-Well TVD = 8000 ft. Calculate Mud Hydrostatic pressure for each of the following Mud Weights.

11 ppg

12 ppg

14 ppg

4576 psi

4992 psi

5824 psi

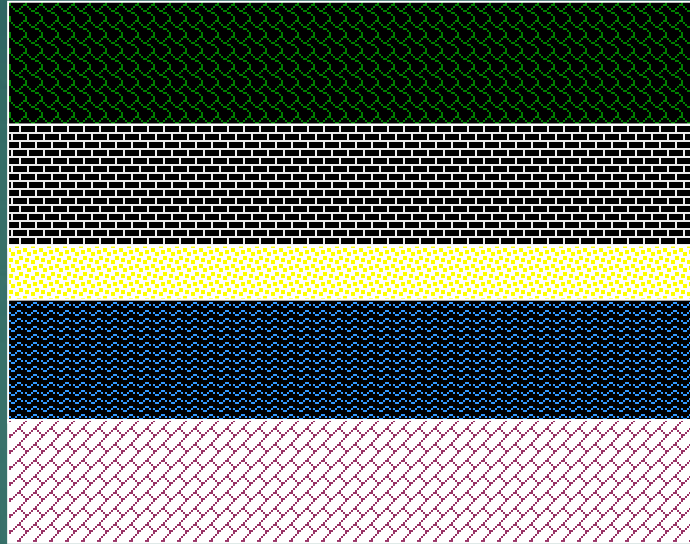
2-What Mud Weight is required to give a pressure gradient of 0.59 psi/ft? (11.4 ppg)

3-Mud Hydrostatic = 3900 psi at the bottom of an 8000 ft. TVD well. What would be the pressure gradient for the mud? (0.49 psi/ft.)

4-For question above what is the equivalent Mud Weight? (9.4 ppg)

5-Pressure Gradient = 0.57 psi/ft. What is hydrostatic at 12000 ft. TVD? (6840 psi)

FORMATION FLUID

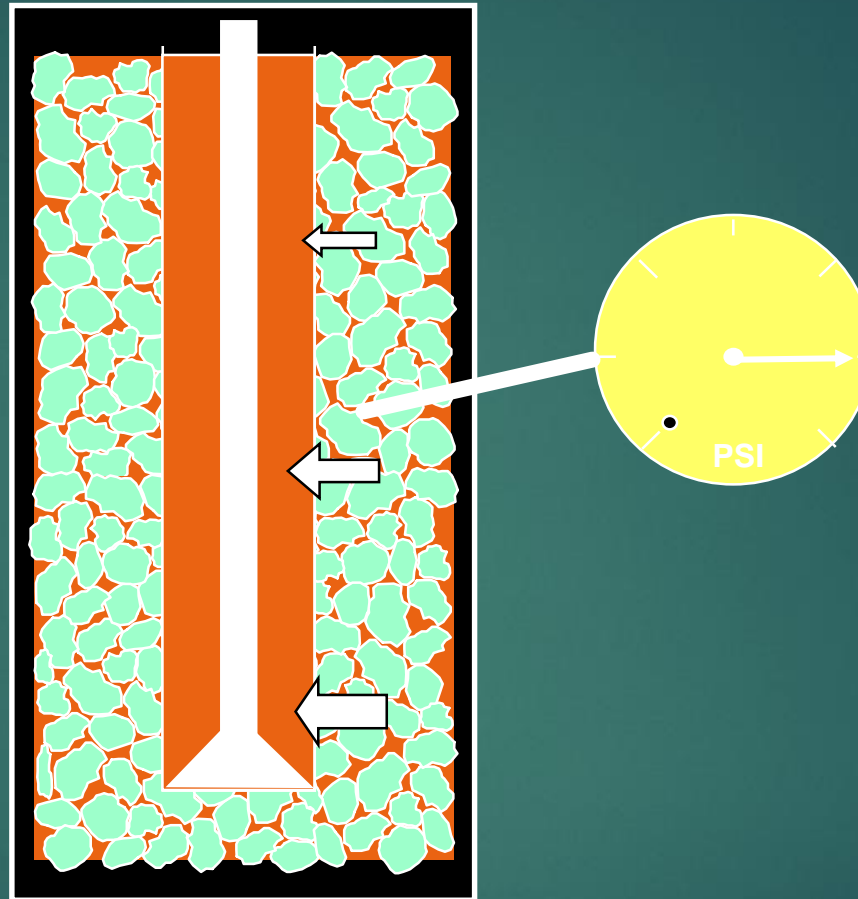


Fluid present in the pore space of the rock.

FORMATION PRESSURE

The pressure of the formation fluids.

What is formation fluid pressure?

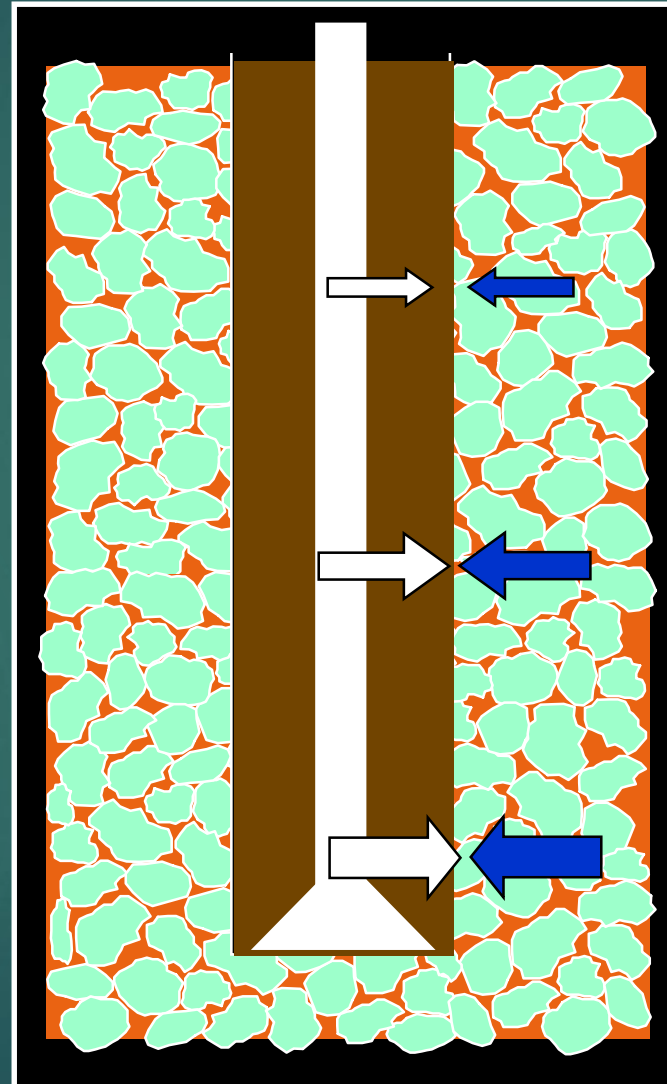


Formation Pressure: is the fluid pressure in the pore spaces of the formation.

BOTTOM HOLE PRESSURE

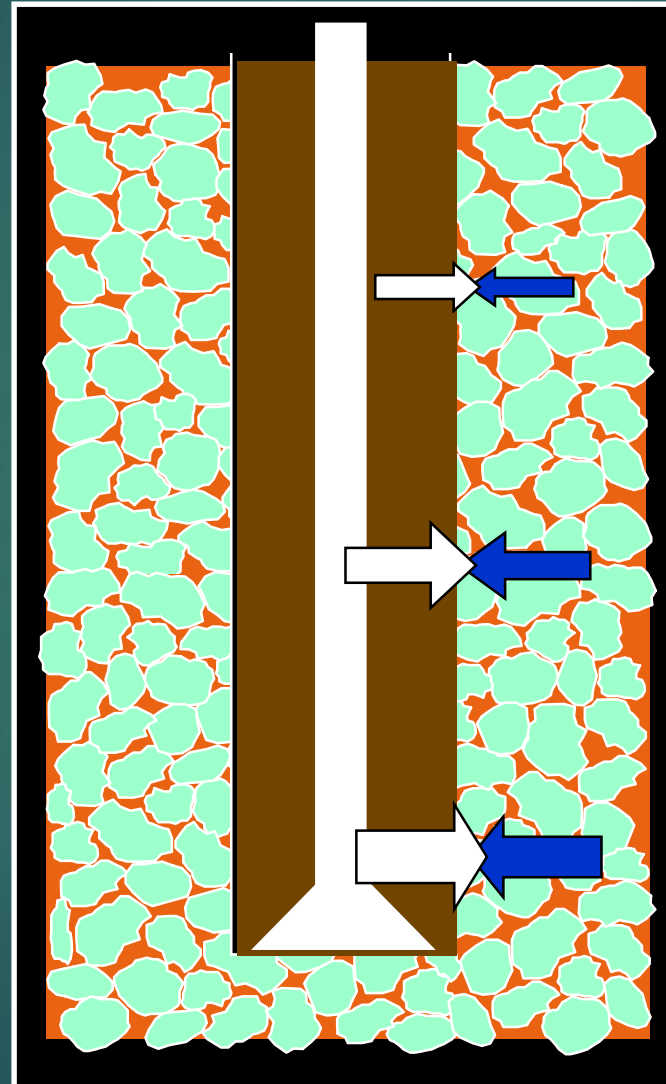
**IT IS THE TOTAL PRESSURES EXERTED AT
THE BOTTOM OF THE WELL.**

Balance



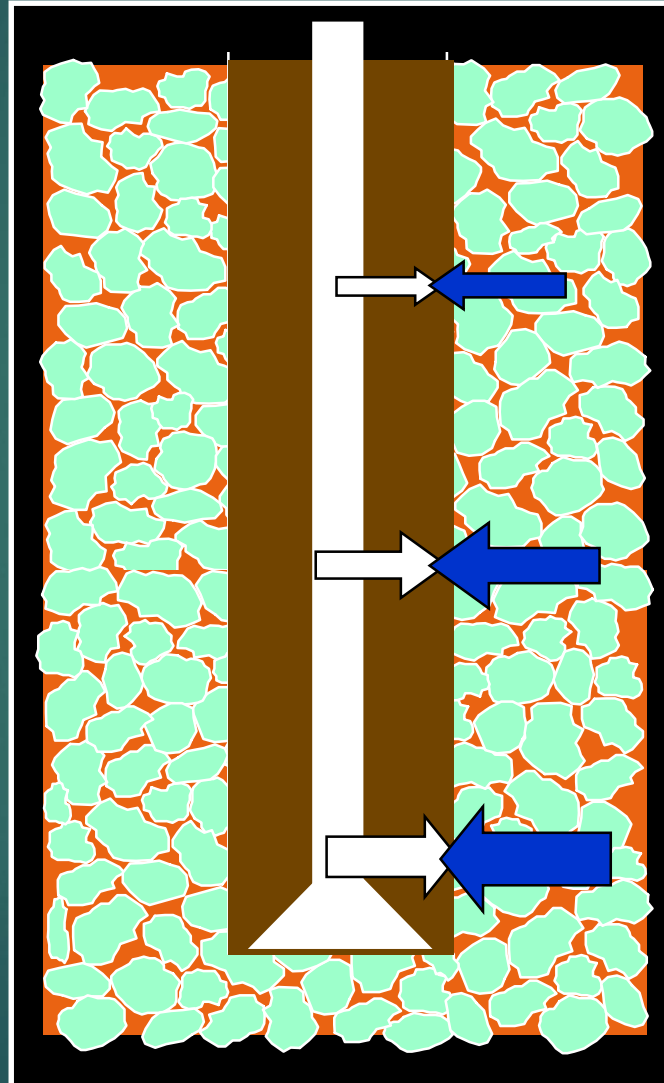
**Mud Hydrostatic =
Formation Pressure**

Overbalance



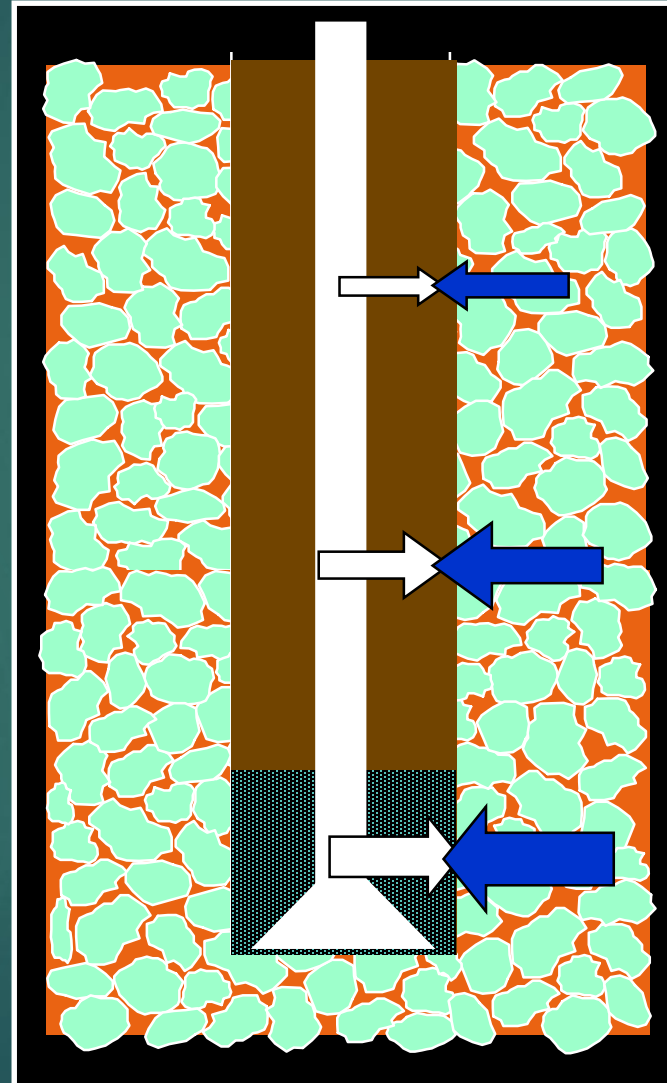
Mud Hydrostatic $>$
Formation Pressure

Underbalance



Mud Hydrostatic <
Formation Pressure

Underbalance



Mud Hydrostatic <
Formation Pressure

WHAT IS WELL CONTROL?

1/ PREVENTING A KICK

PRIMARY



MUD HYDROSTATIC PRESSURE

OR

2/ SHUTTING IN THE WELL AFTER A KICK HAS BEEN TAKEN

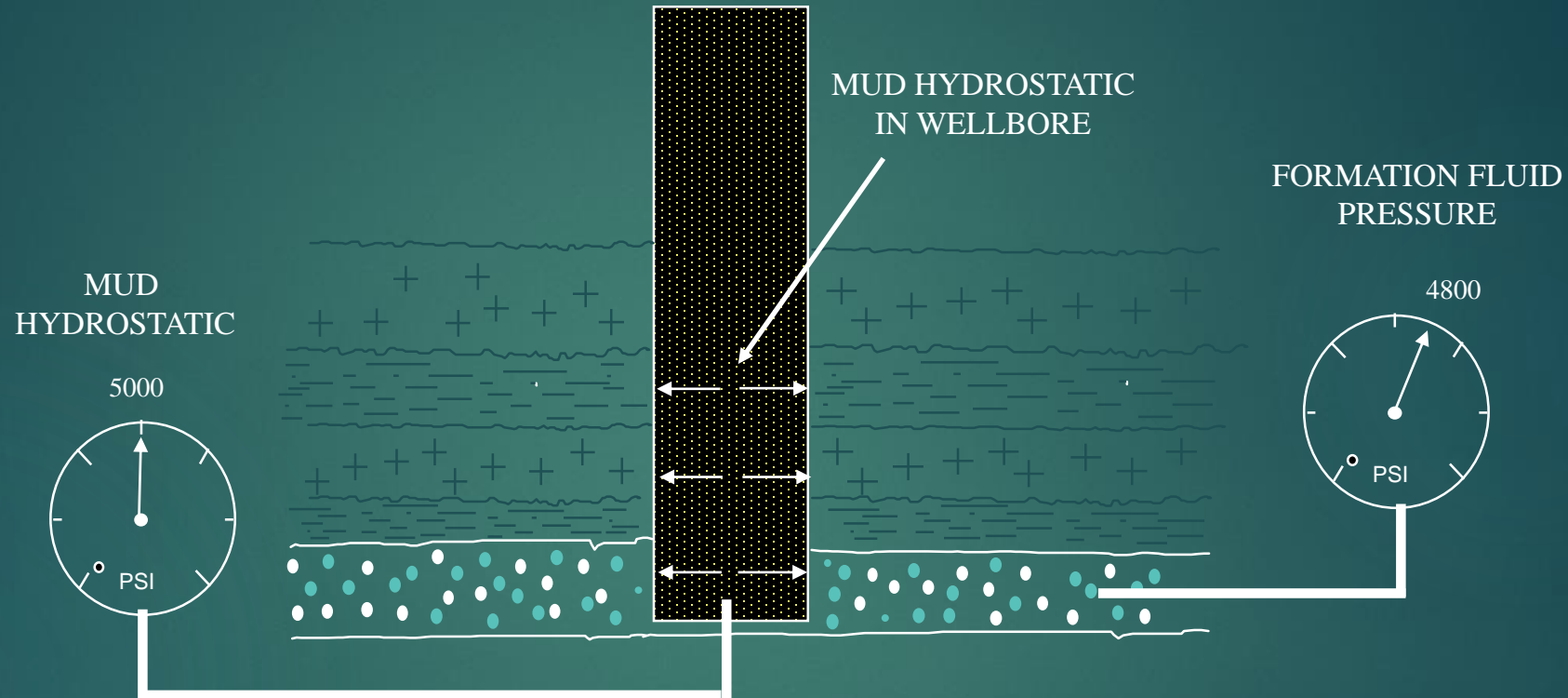
SECONDARY



BLOW OUT PREVENTERS

Primary control

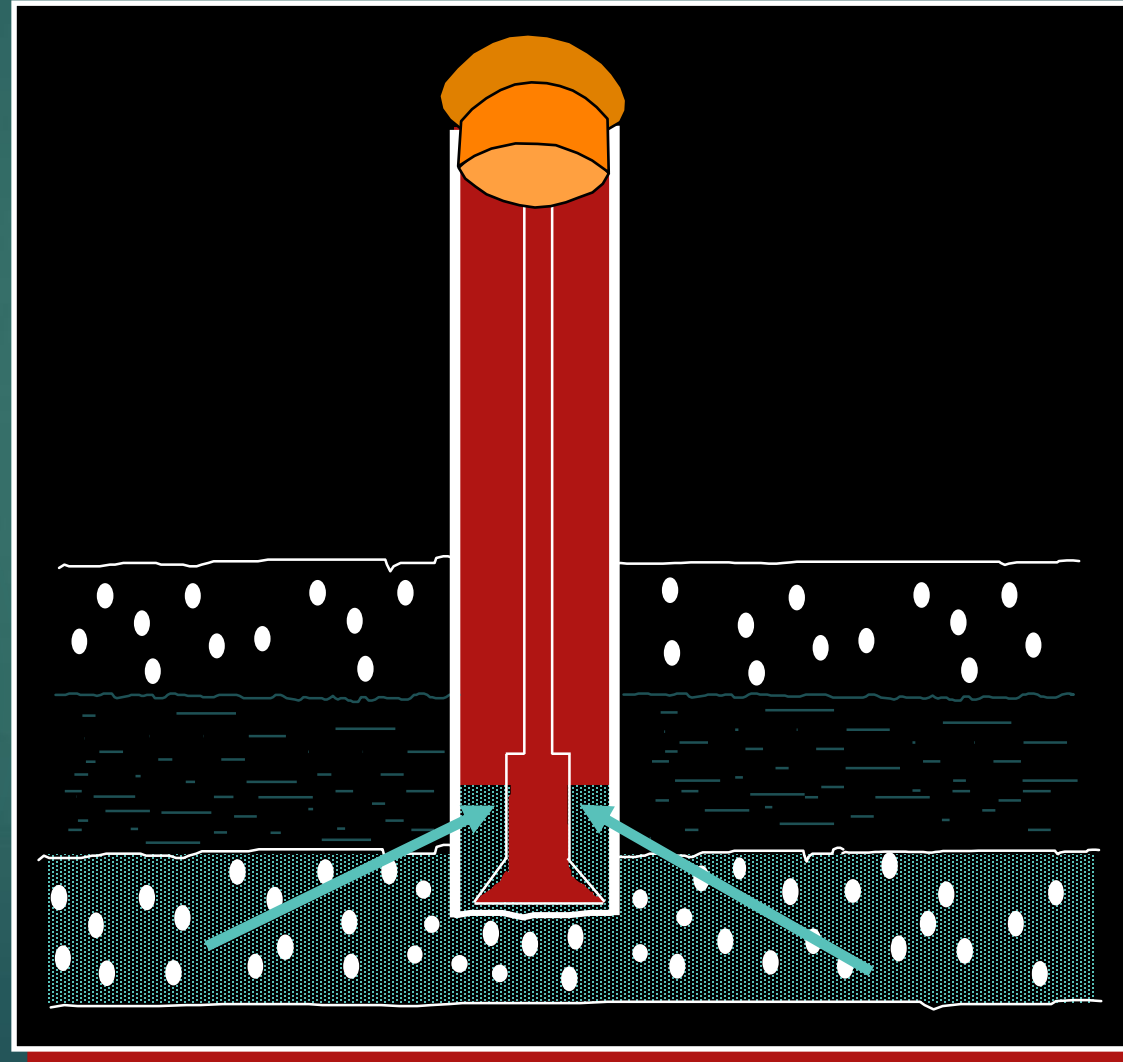
MUD



**MUD HYDROSTATIC PREVENTS FORMATION FLUIDS
ENTERING THE WELLBORE**

Secondary Control

BOP



(BOP)



ONSHORE BOP

15000 PSI



OFFSHORE BOP

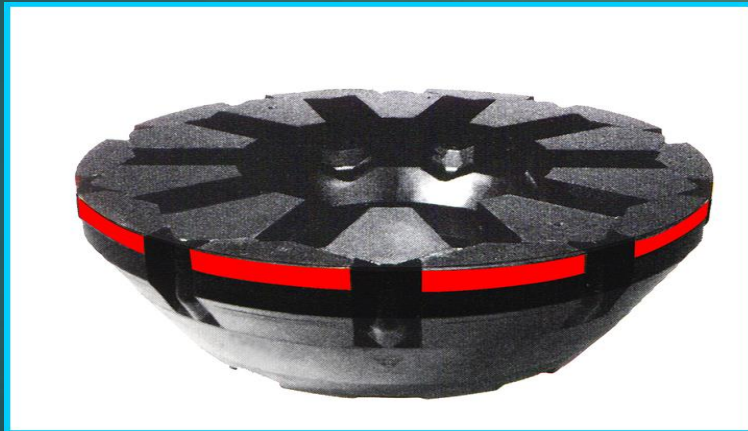
30000 PSI

Type of rams

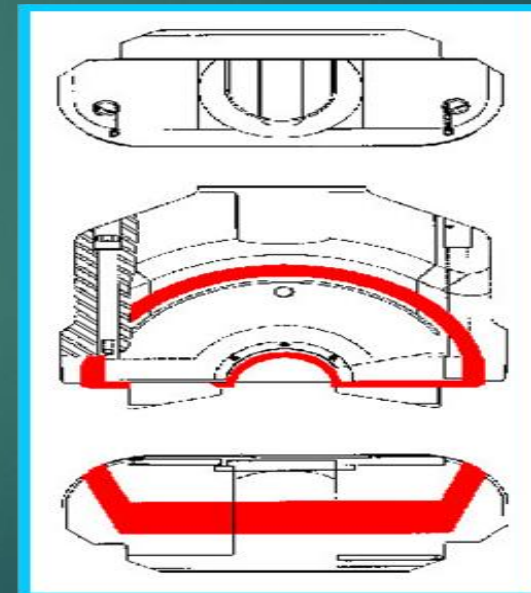
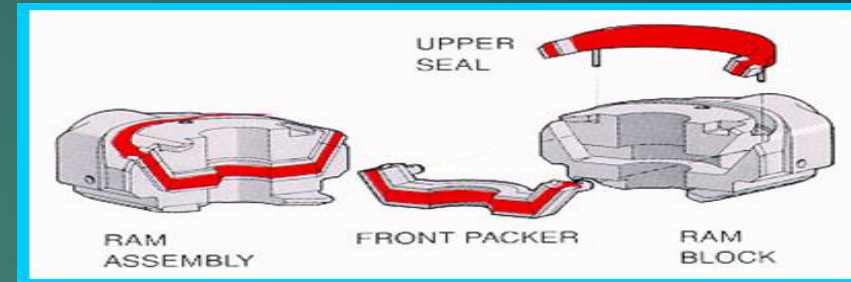
1- Hydril/Annular rams



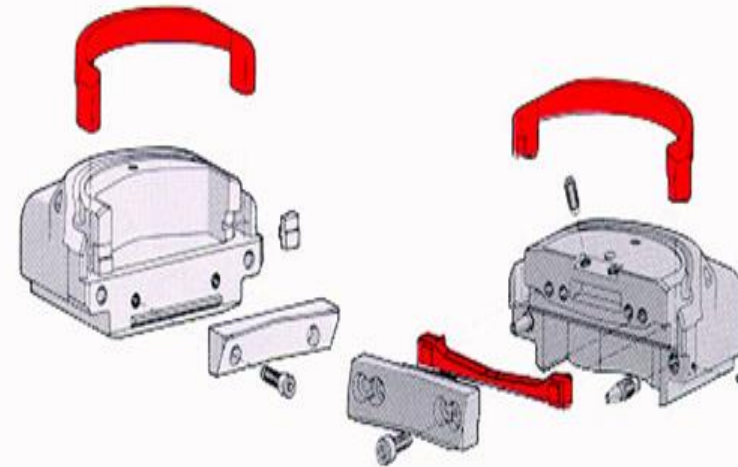
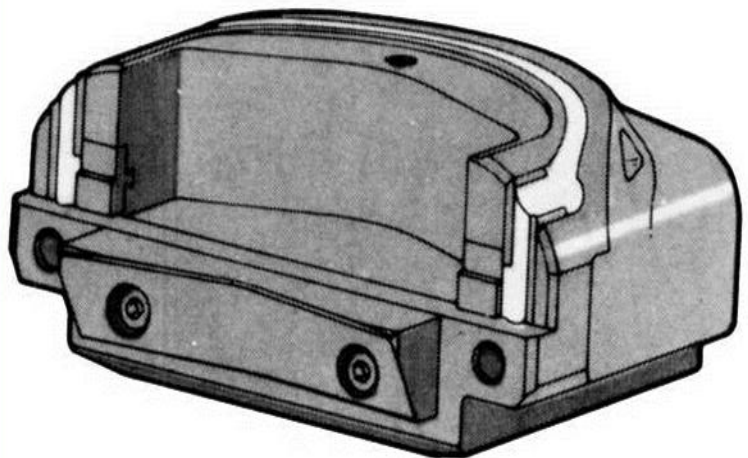
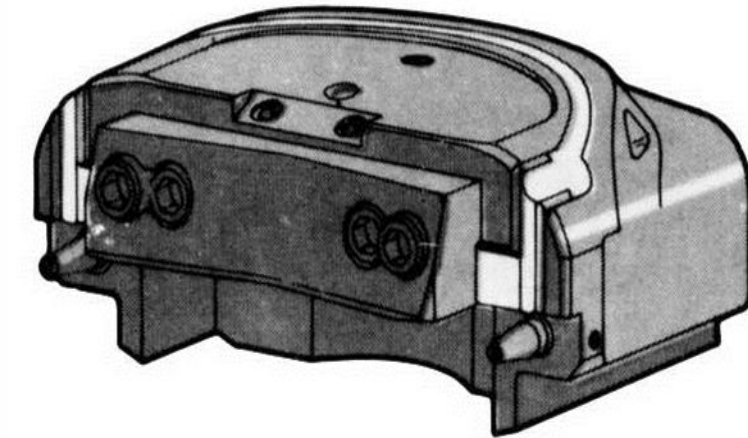
K-Series



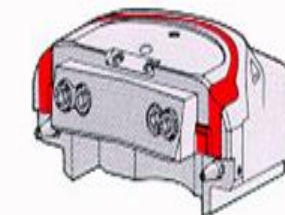
2- Pipe



3- Blind/Shear rams



LOWER
BLADE
SHEAR RAM ASSEMBLY

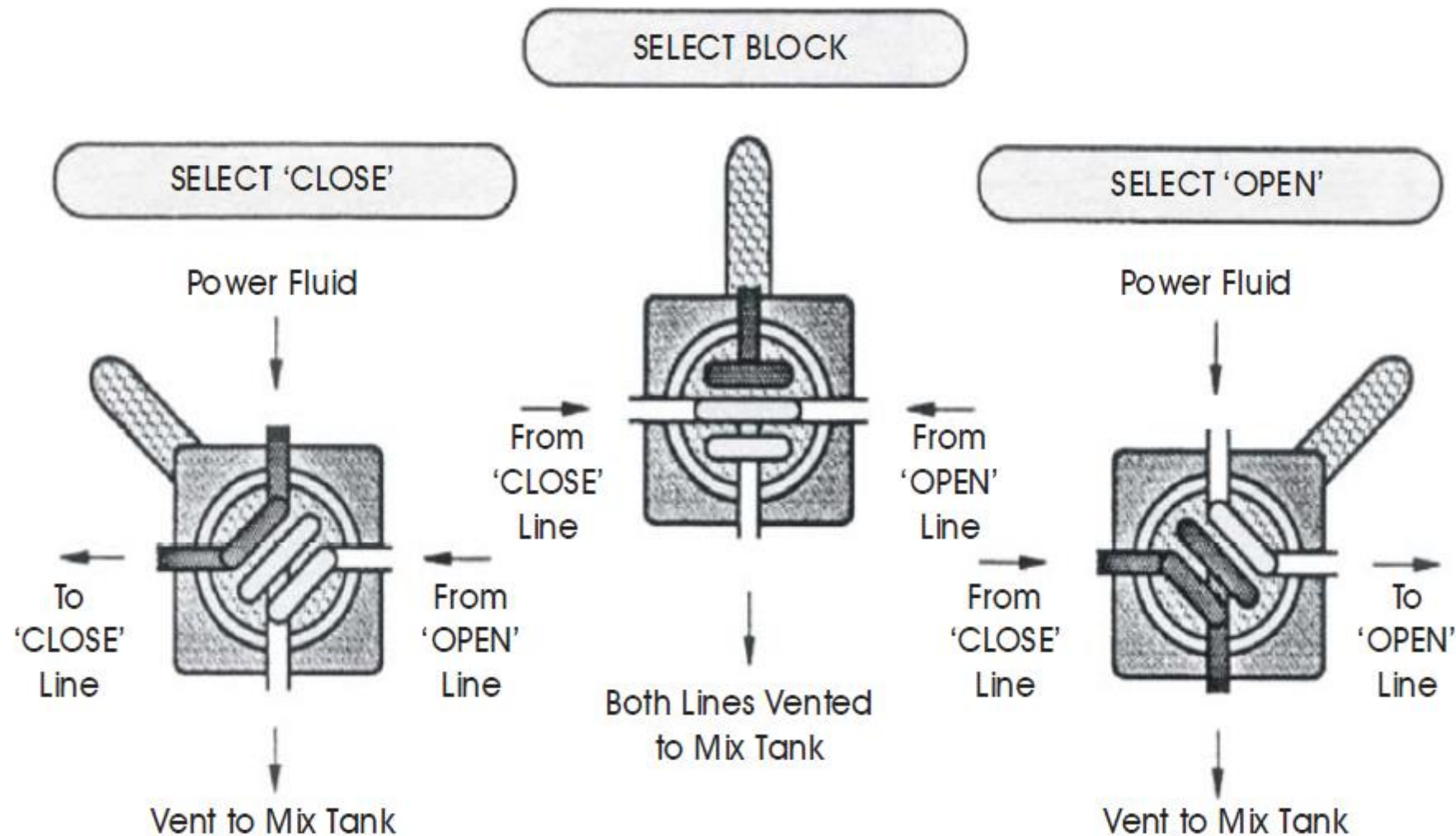


UPPER
BLADE
SHEAR RAM ASSEMBLY

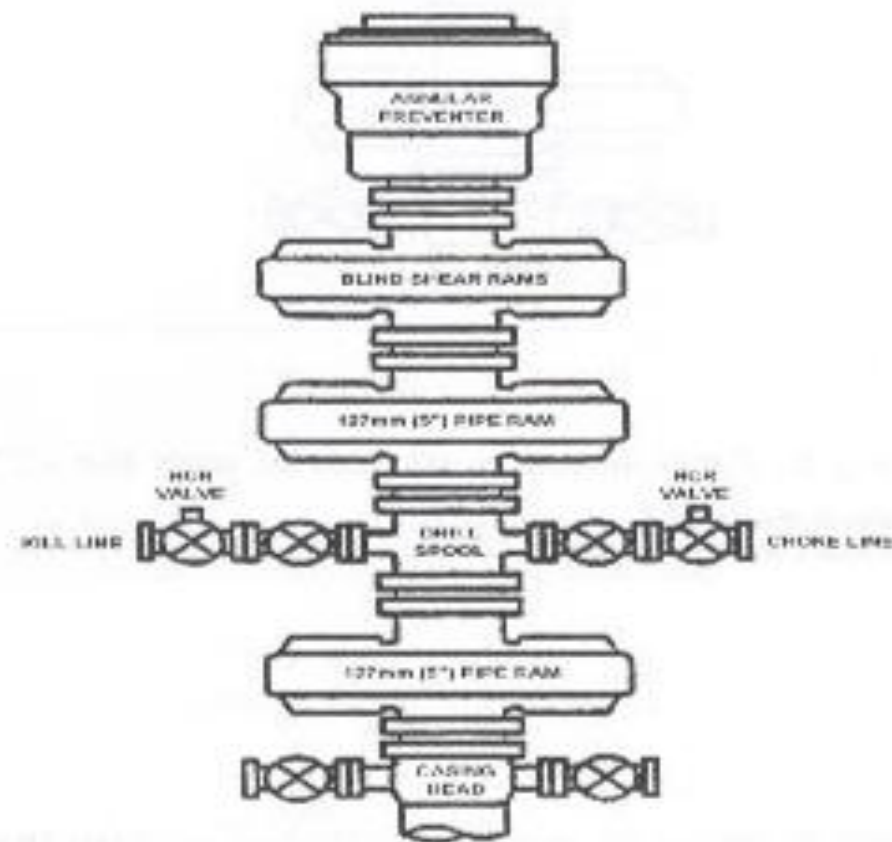
Koomy Unit (Surface Control Unit)



How 4 way valve works ?



Killing well by high weight mud



WELL CONTROL CYCLE

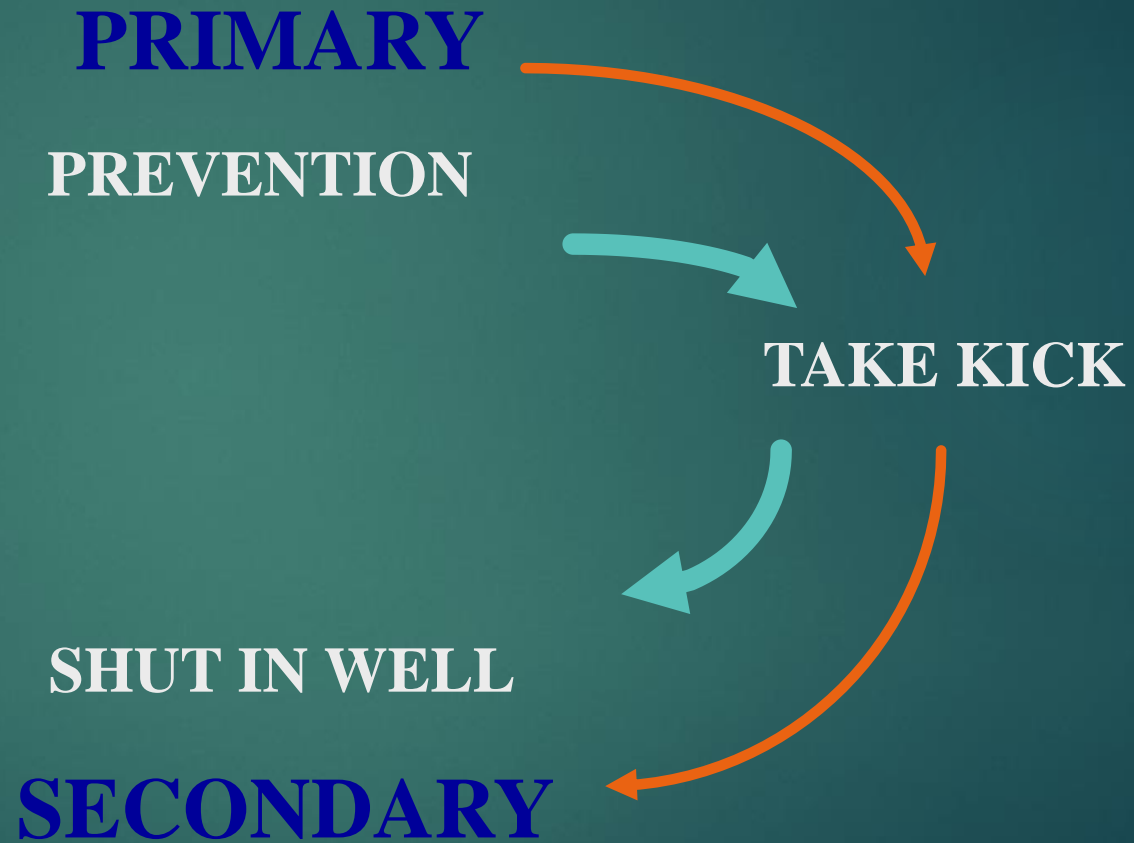


PRIMARY **PREVENTION**

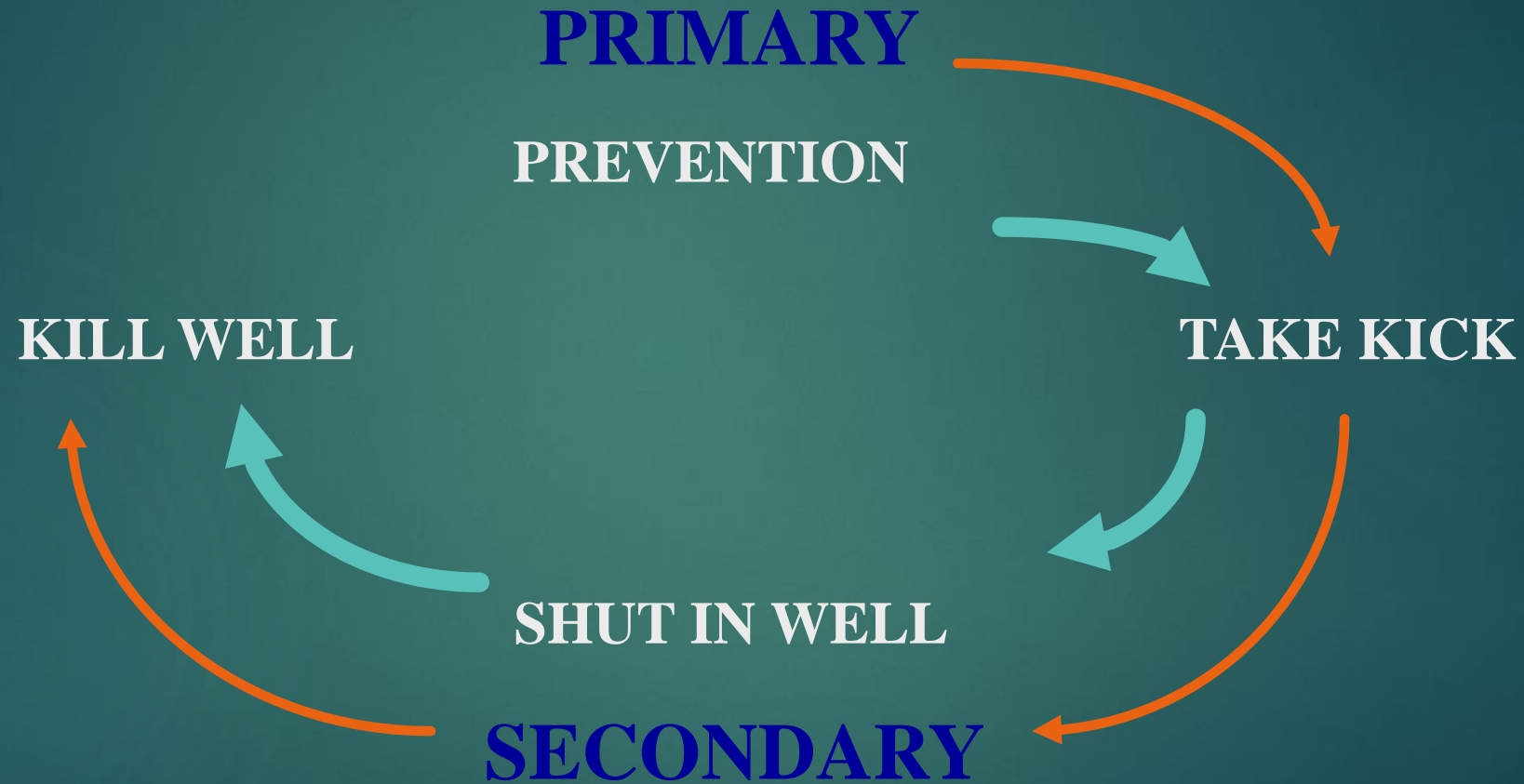
WELL CONTROL CYCLE



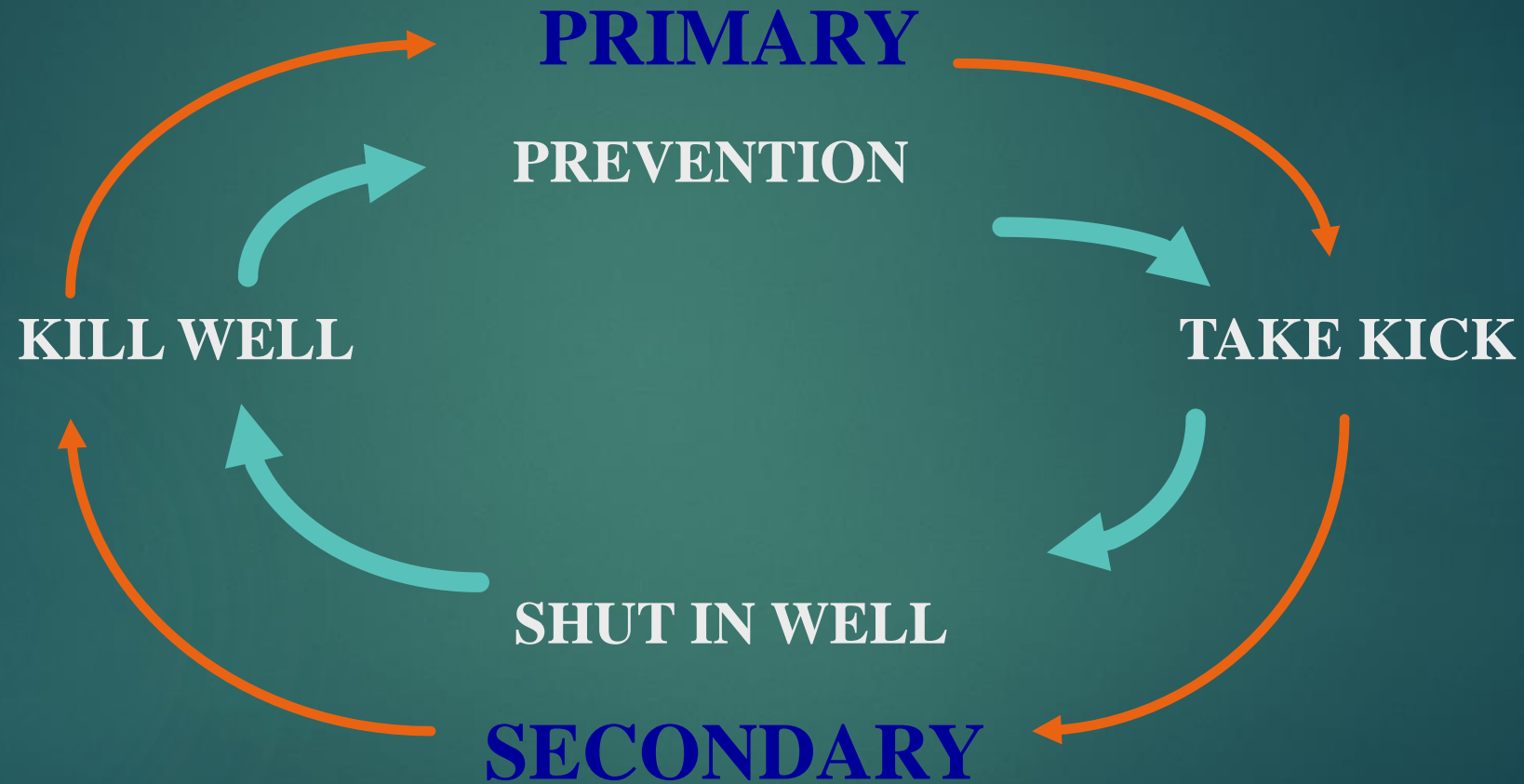
WELL CONTROL CYCLE



WELL CONTROL CYCLE



WELL CONTROL CYCLE



HOW CAN KICKS HAPPEN?

MUD HYDROSTATIC FALLS



**FORMATION
PRESSURE**

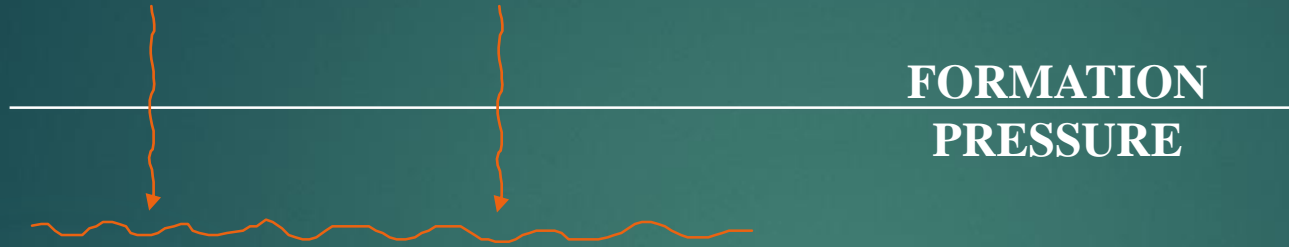
HOW CAN KICKS HAPPEN?

MUD HYDROSTATIC FALLS



HOW CAN KICKS HAPPEN?

MUD HYDROSTATIC FALLS



OR

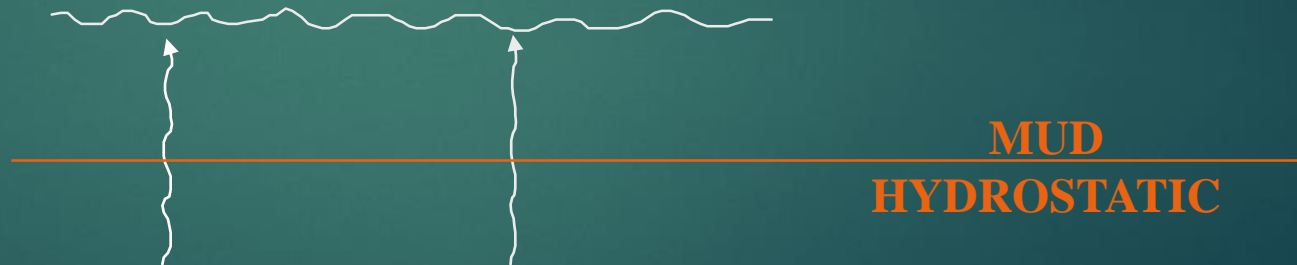


HOW CAN KICKS HAPPEN?

MUD HYDROSTATIC FALLS



OR



FORMATION PRESSURE RISES

Mud Hydrostatic and Formation Pressure

Always Remember that HP and FP are two opposite forces.

HP



FP



CAUSES OF KICKS

PRIMARY CONTROL

NORMALLY:

= MUD HYDROSTATIC ? FORMATION PRESSURE

? GREATER / LESS ?

KICKS OCCUR WHEN:

= MUD HYDROSTATIC ? FORMATION PRESSURE

? GREATER / LESS ?

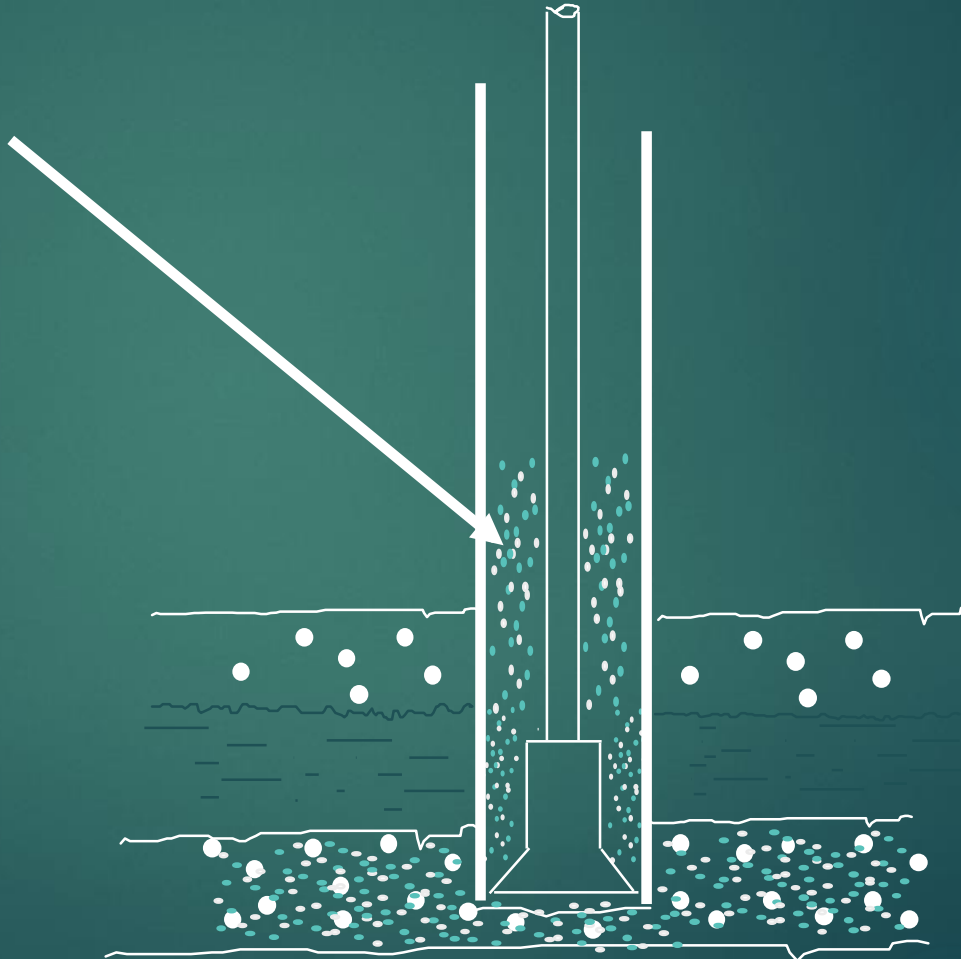
WHAT CAUSES MUD HYDROSTATIC TO DROP?

$$\text{PRESSURE} = 0.052 \times \text{MUD WT} \times \text{TVD}$$

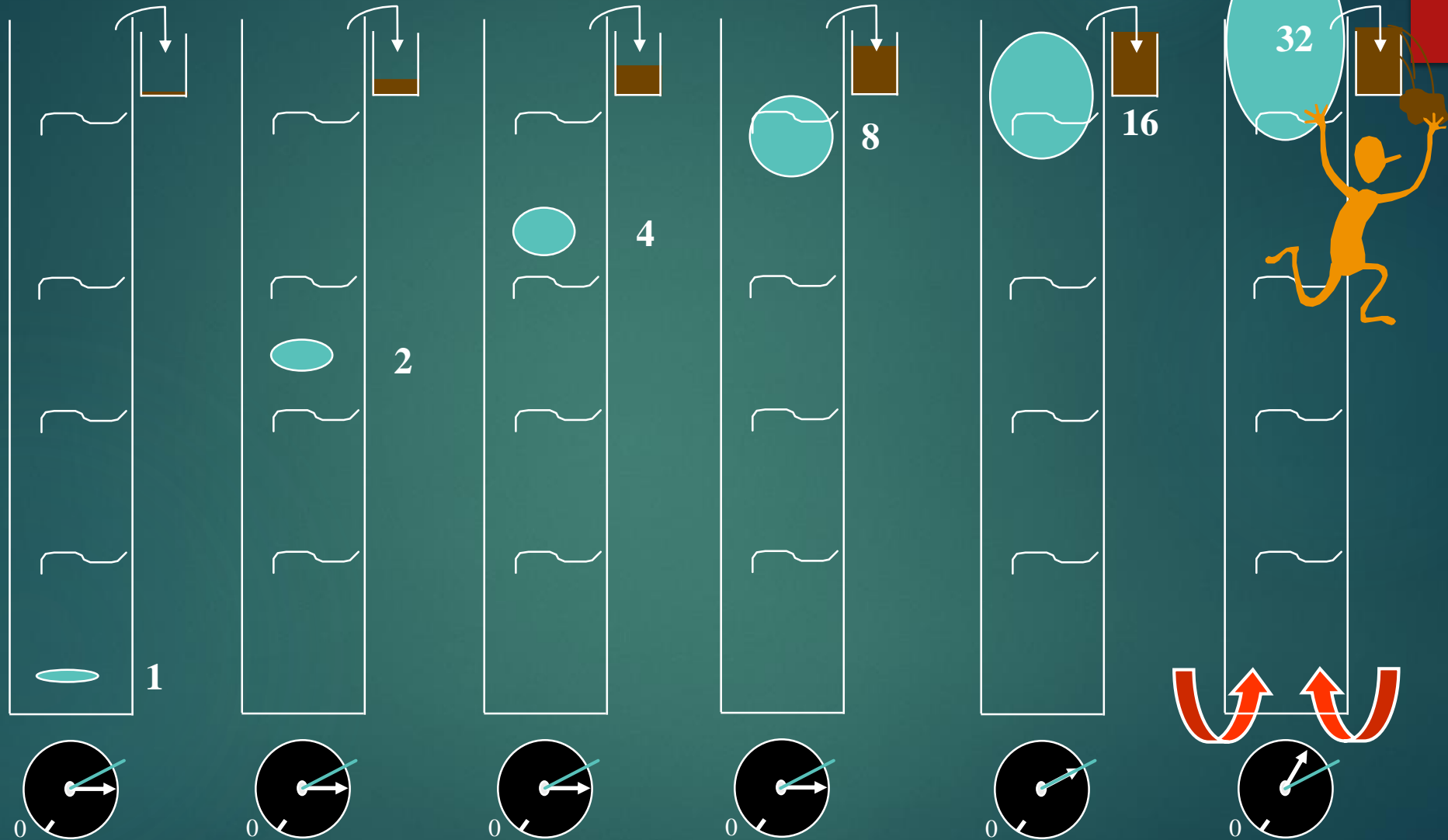
CAUSES OF KICKS (REDUCTION IN MUD WEIGHT)

GAS IN THE WELLBORE

- **DRILLED GAS**



Effect Of Gas Expansion in Open Well

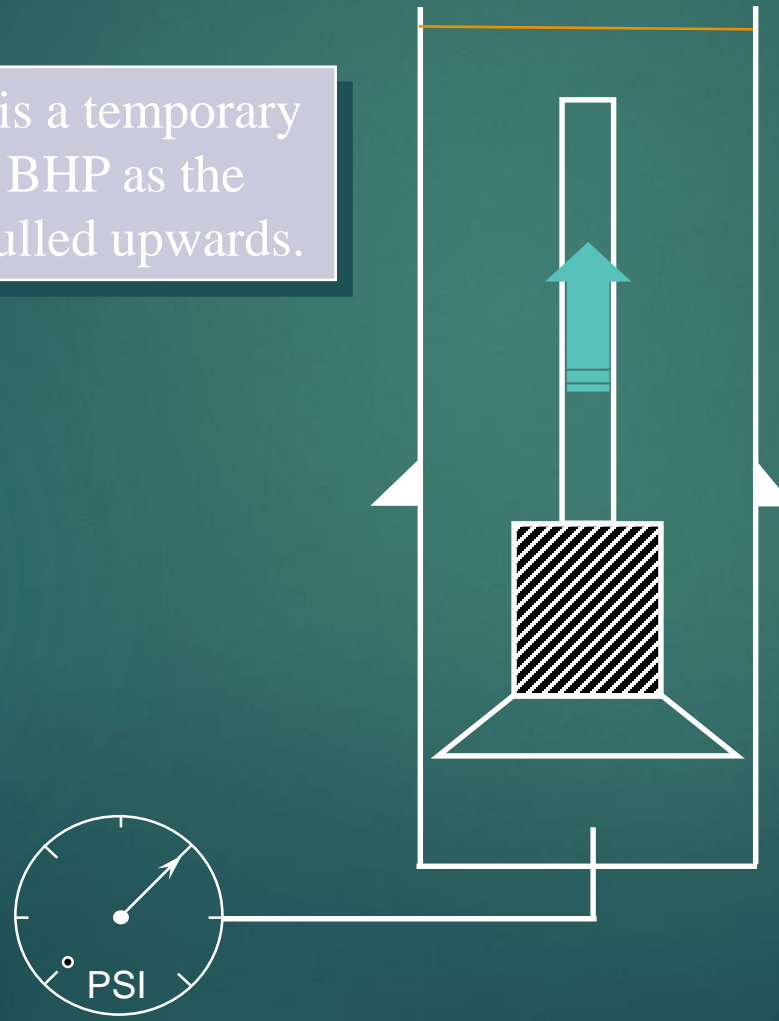


Why Monitor the Hole Fill?

swabbing

What is swabbing?

Swabbing is a temporary drop in BHP as the string is pulled upwards.



Swabbing

Main causes;

- ▶ Pull pipe too fast
- ▶ Balled bit/BHA
- ▶ Viscous mud
- ▶ Narrow annulus

All these make it more difficult for mud to move past the bit to fill space created by pulling drill string.

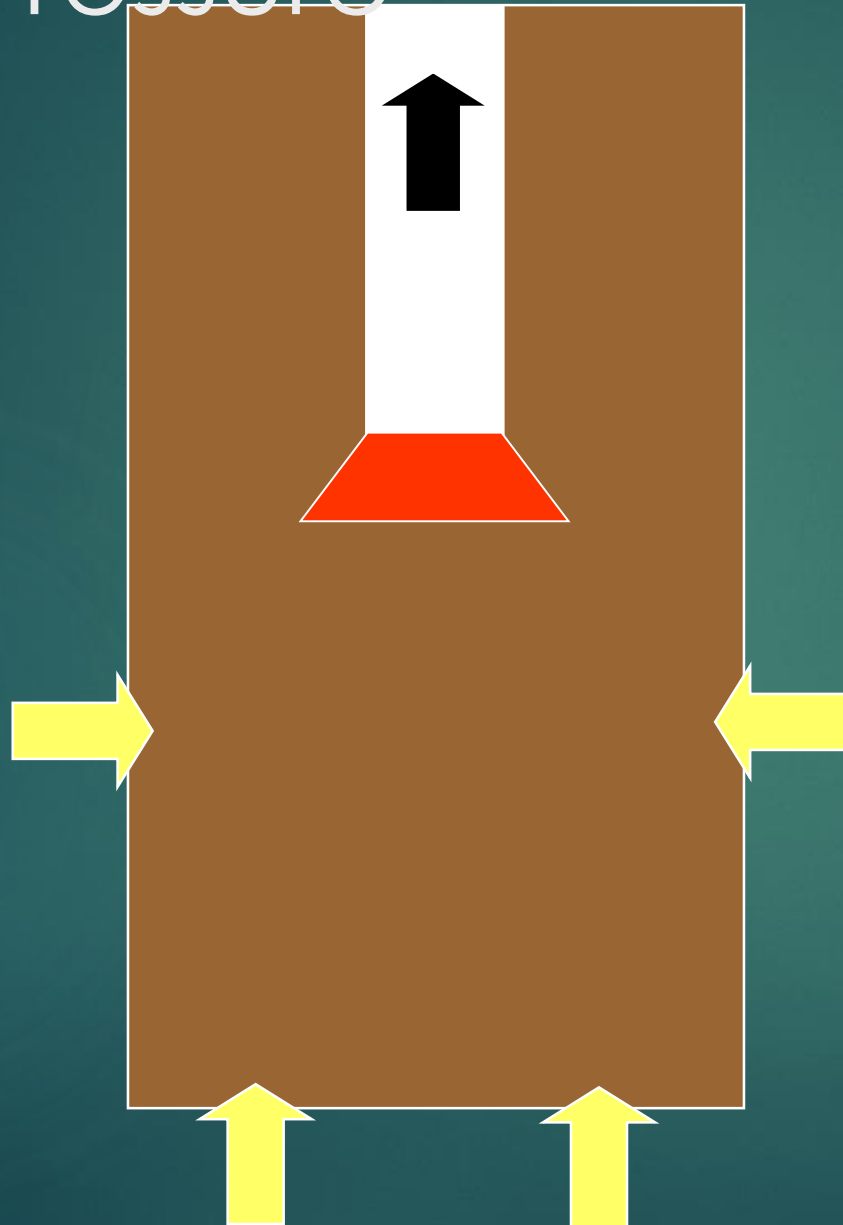
Surface indications of swabbing

- ▶ Swabbing can be recognized by
 - ▶ incorrect hole fill
- ▶ Monitoring the trip tank is of vital importance

Actions to be taken if swabbing is observed

- ▶ The acknowledged procedure is:-
 - ▶ Flow check
 - ▶ If negative, run back to bottom
 - ▶ Circulate bottoms up (consider taking returns via the choke)

Swab Pressure



Bottom Hole Pressure

=

Mud Hydrostatic

-

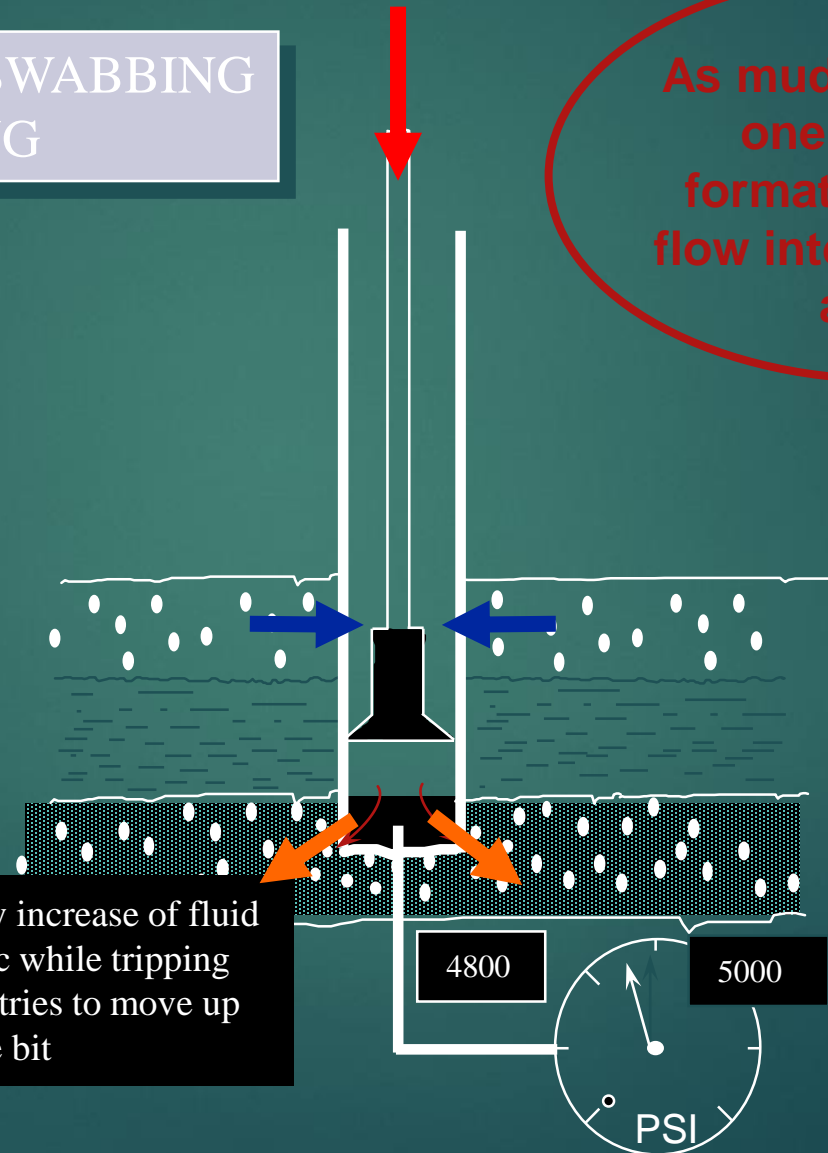
Swab Pressure

Surging

THE OPPOSITE OF SWABBING
IS SURGING

As mud is forced into
one formation,
formation fluid may
flow into the well from
another

Temporary increase of fluid
hydrostatic while tripping
in as mud tries to move up
around the bit



Surge Pressure

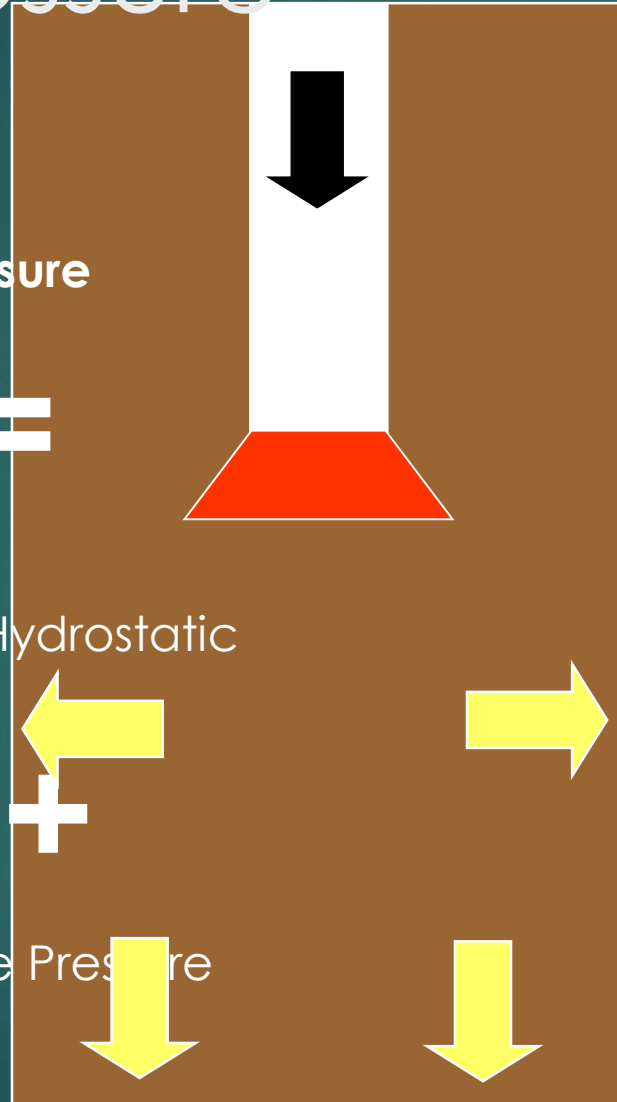
Bottom Hole Pressure

=

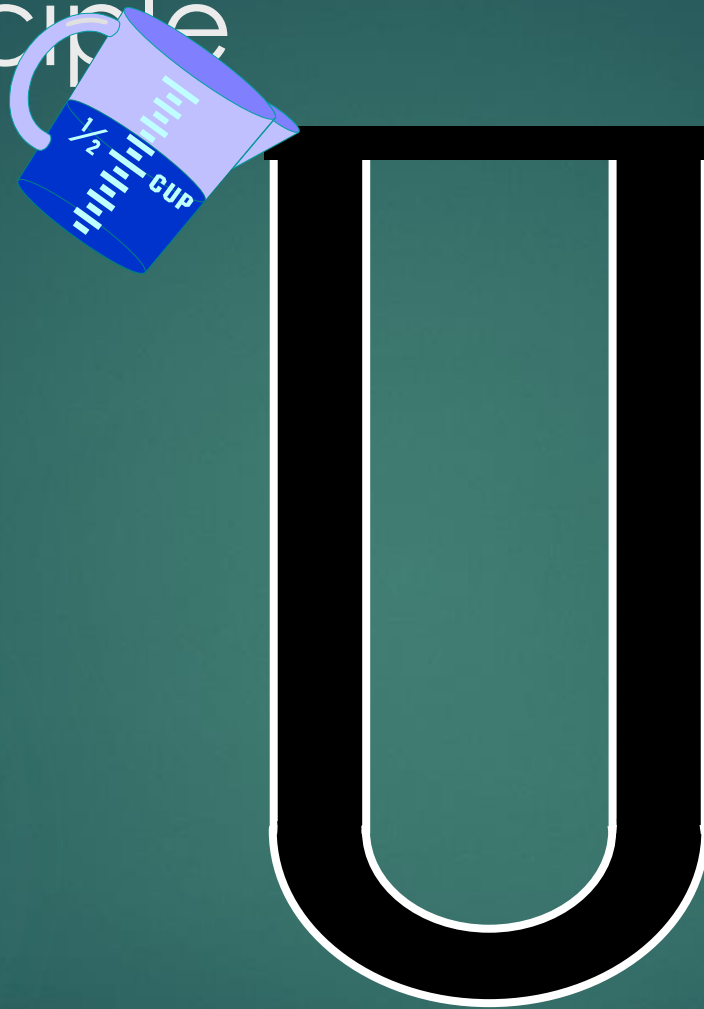
Mud Hydrostatic

+

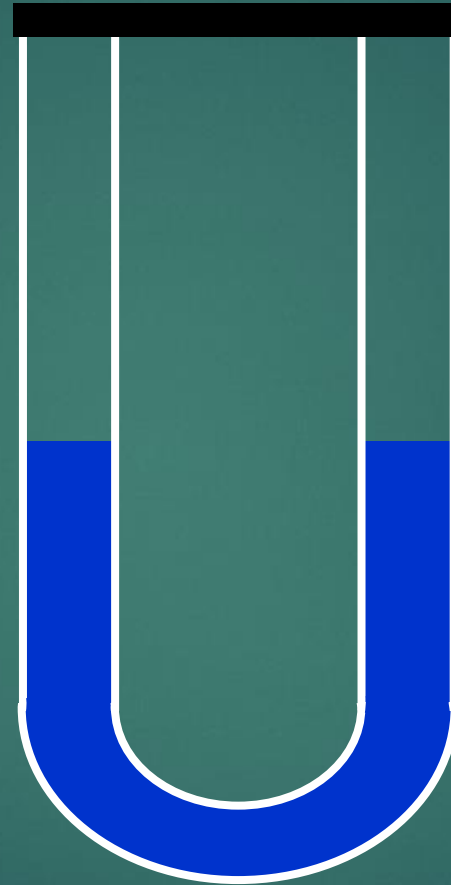
Surge Pressure



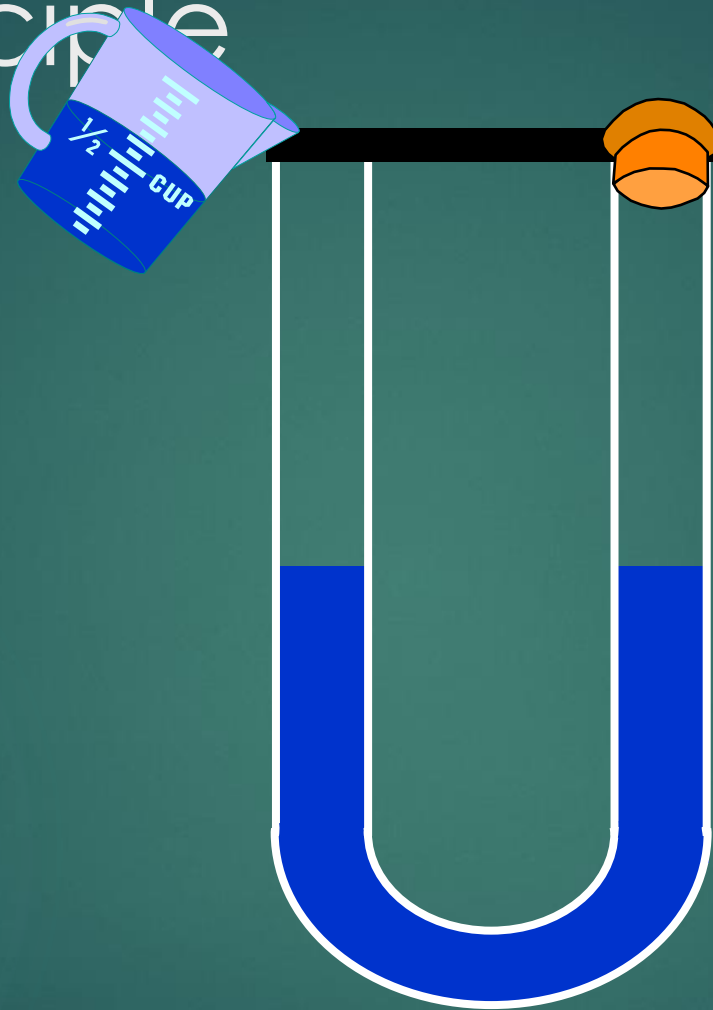
U-Tube Principle



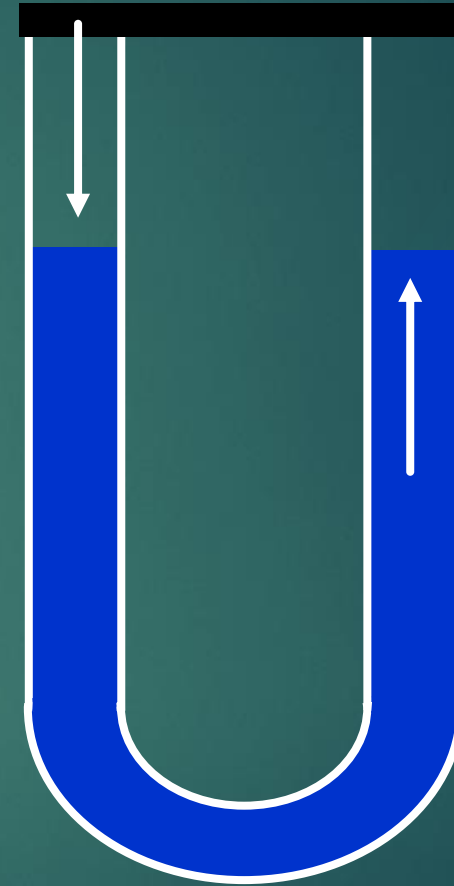
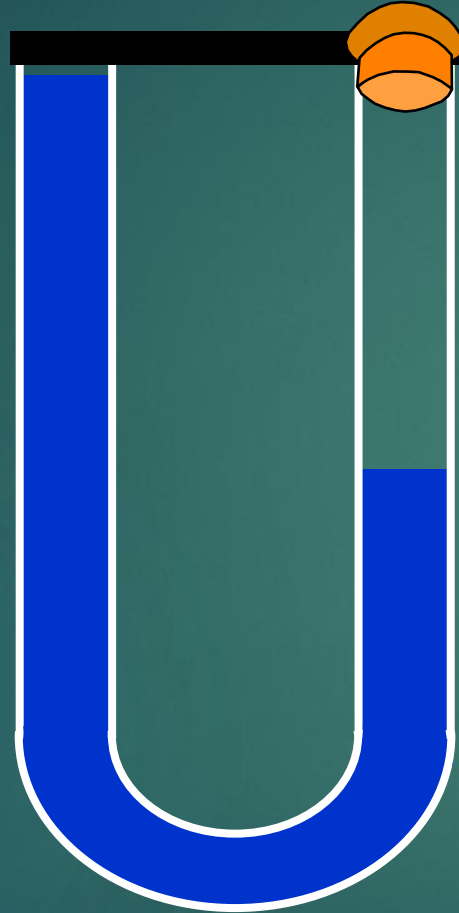
U-Tube Principle



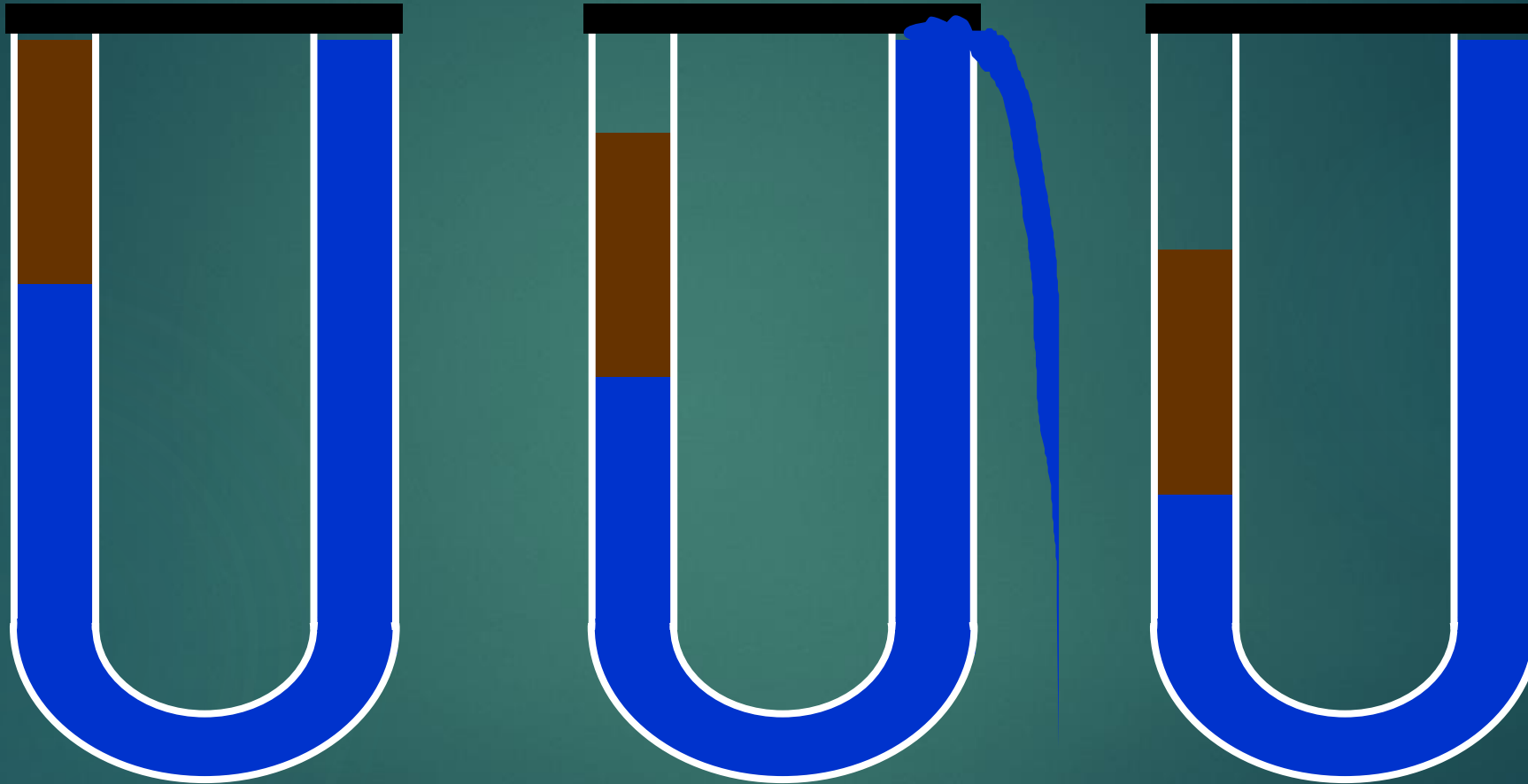
U-Tube Principle



U-Tube Principle



U-Tube Principle



Slug Mud

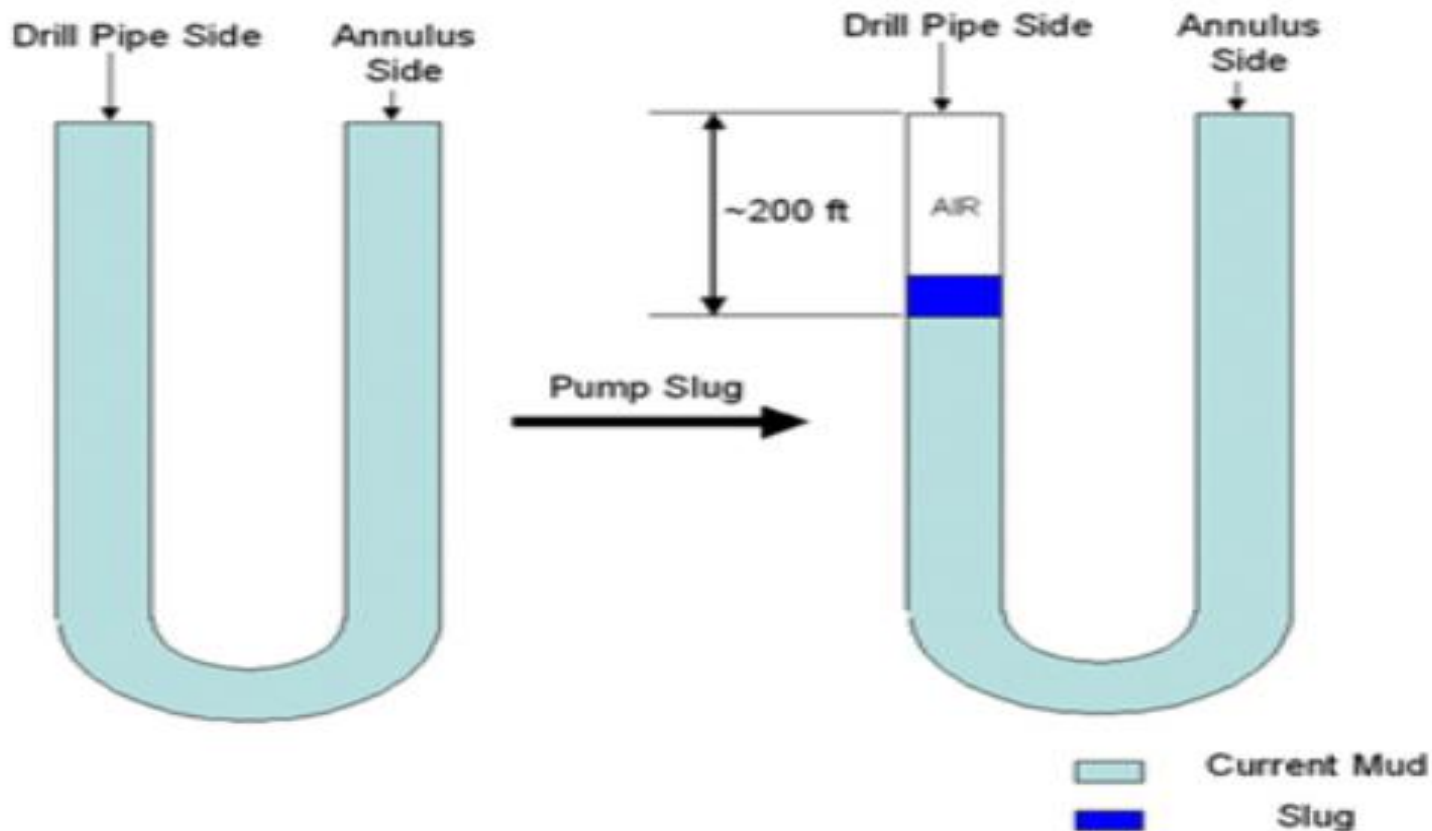
It is heavy mud which is used to push lighter mud weight down before pulling drill pipe out of hole. Slug is used when pipe became wet while pulling out of hole.

Normally, 1.5 to 2 PPG over current mud weight is a rule of thumb to decide how much weight of slug should be. For example, current mud weight is 10 PPG. Slug weight should be about 11.5 to 12 PPG.

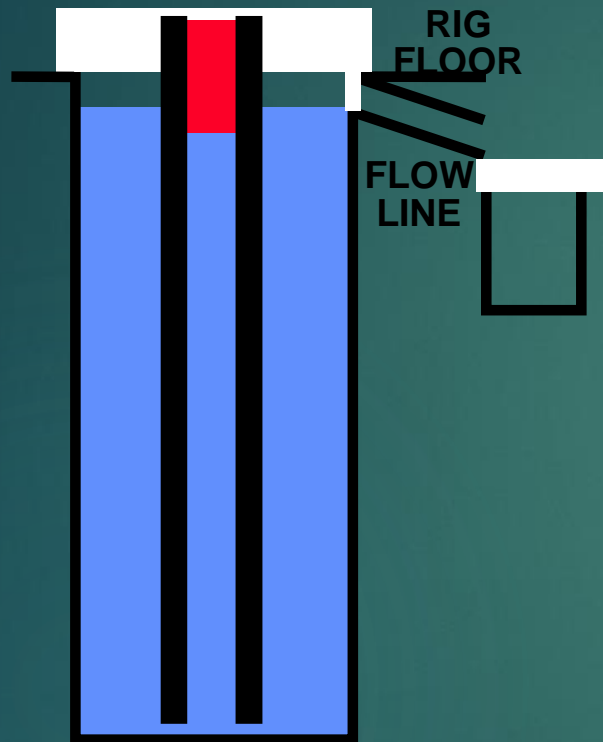
Normally, slug is pumped to push mud down approximate

200 ft (+/- 2 stands) and slug volume can be calculated by applying a concept of U-tube.

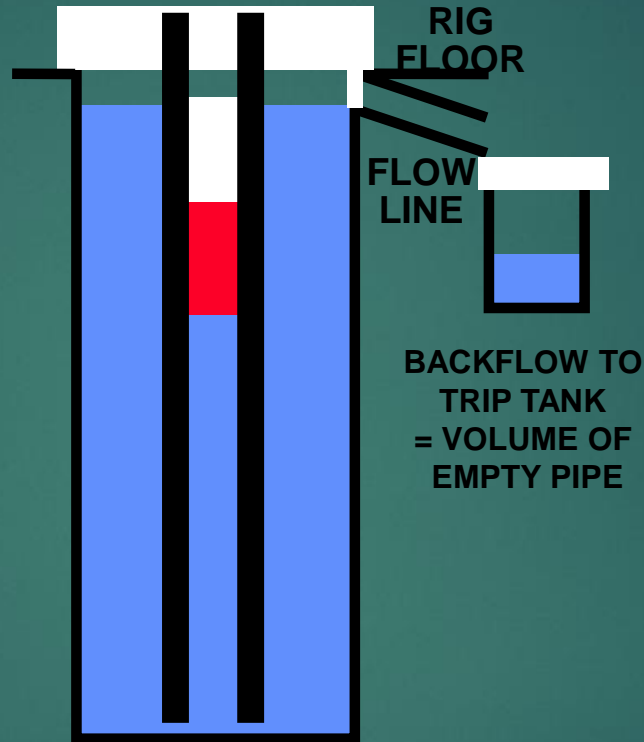
$$\text{Slug Volume} = \frac{MW \text{ (ppg)} \times \text{Length Dry Pipe (ft)} \times \text{DP in. volumeCap (bbl / ft)}}{\text{Slug MW (ppg)} - \text{MW (ppg)}}$$



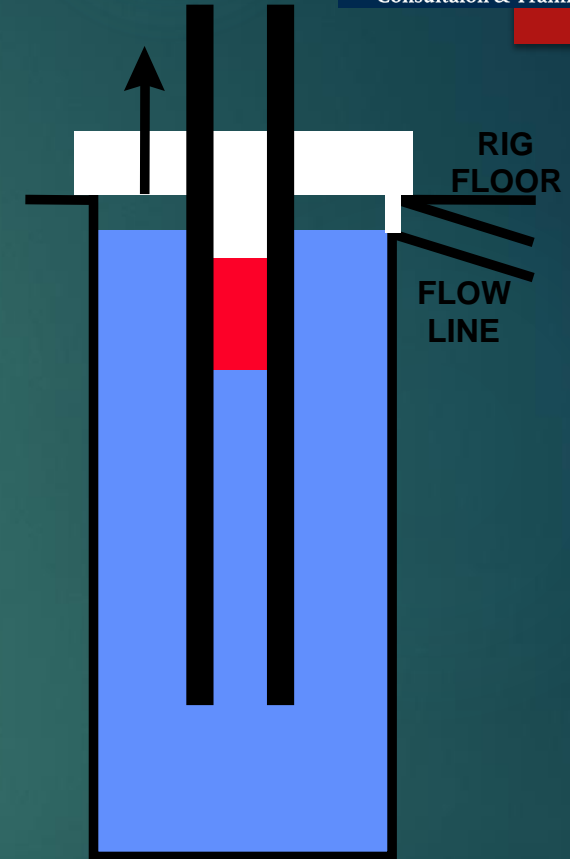
Effect of Pipe Slugging



BEFORE SLUG HAS
U-TUBED



AFTER SLUG HAS
U-TUBED



HEAVY SLUG KEEPS
MUD LEVEL INSIDE PIPE
BELOW RIG FLOOR
(Pulling 'DRY')

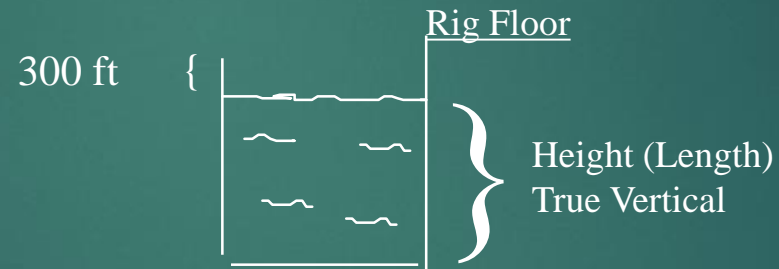
CAUSES OF KICKS (REDUCTION IN MUD LEVEL)

HOW CAN HYDROSTATIC PRESSURE CHANGE?

Mud Wt



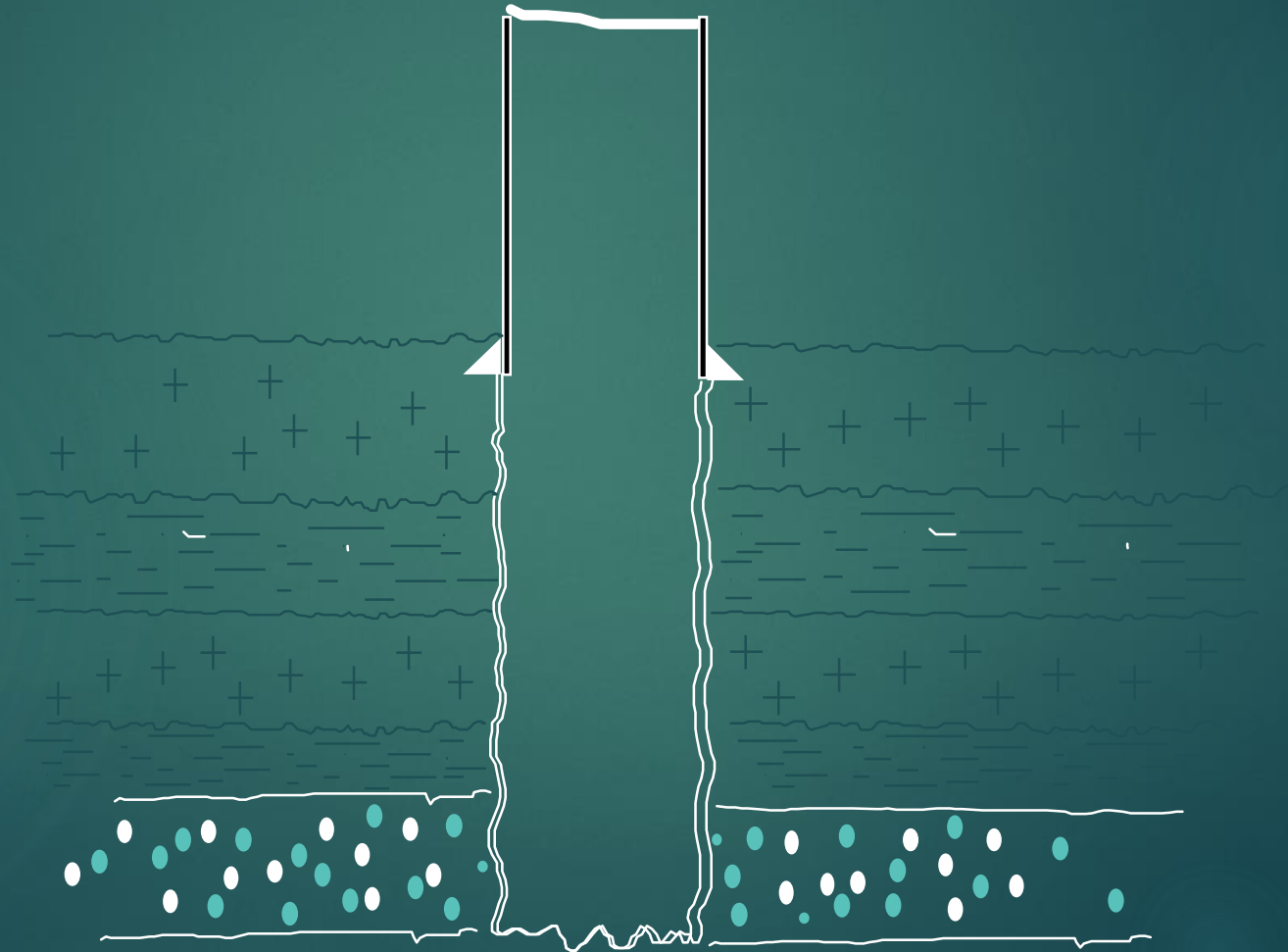
Mud Level



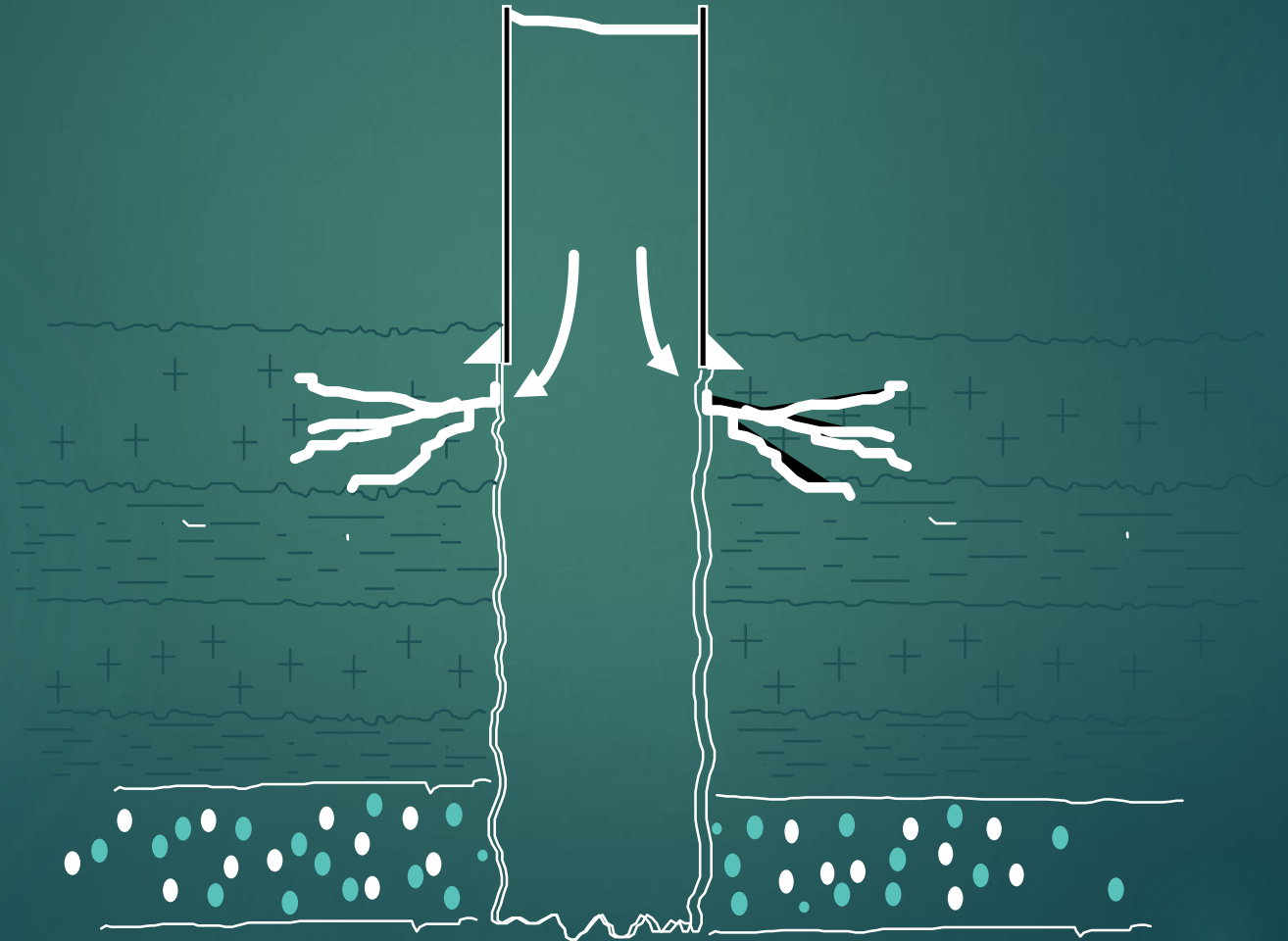
Mud Wt = 11 ppg
Level Drop = 300 ft

What is loss of hydrostatic pressure?

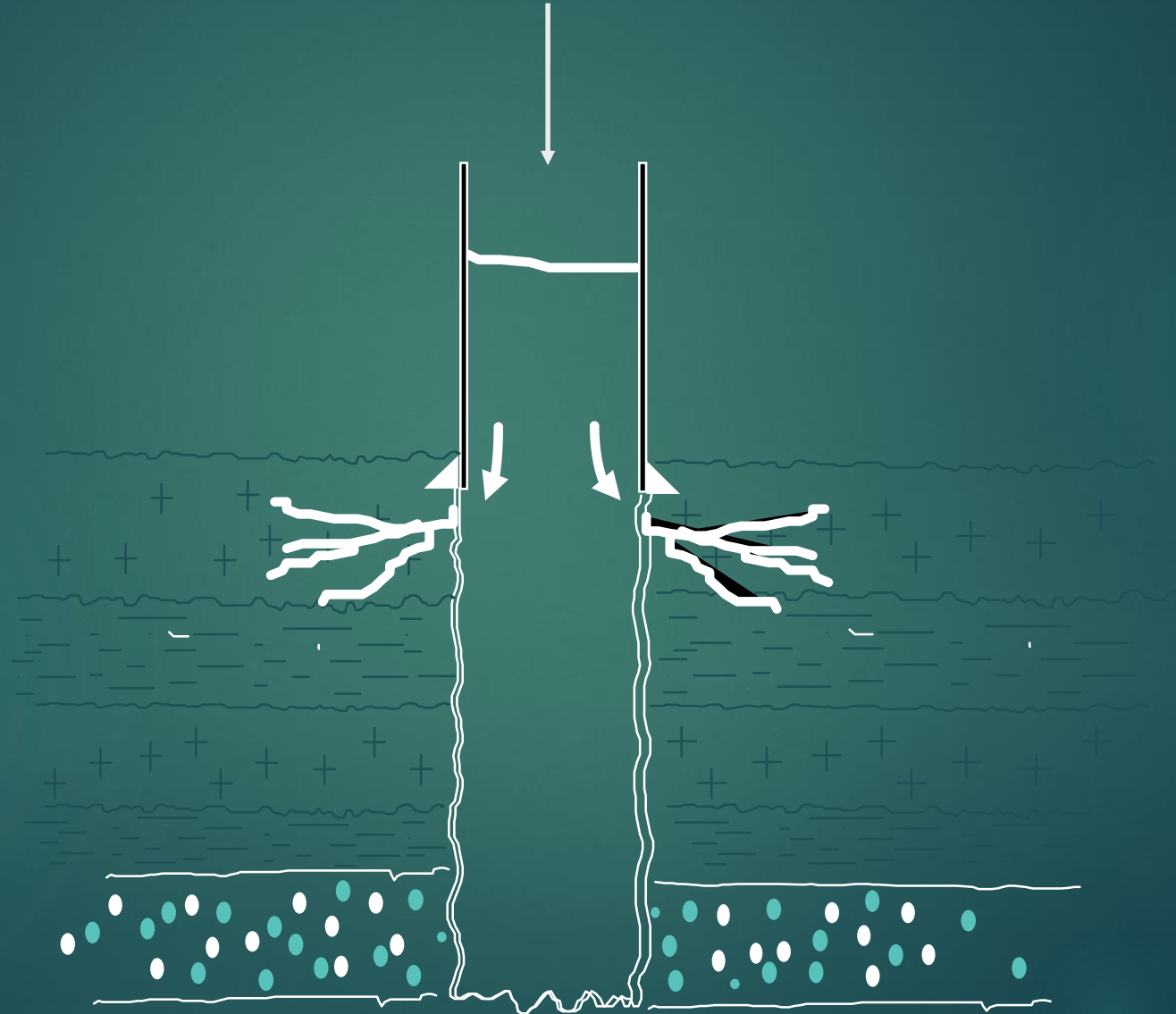
LOSSES



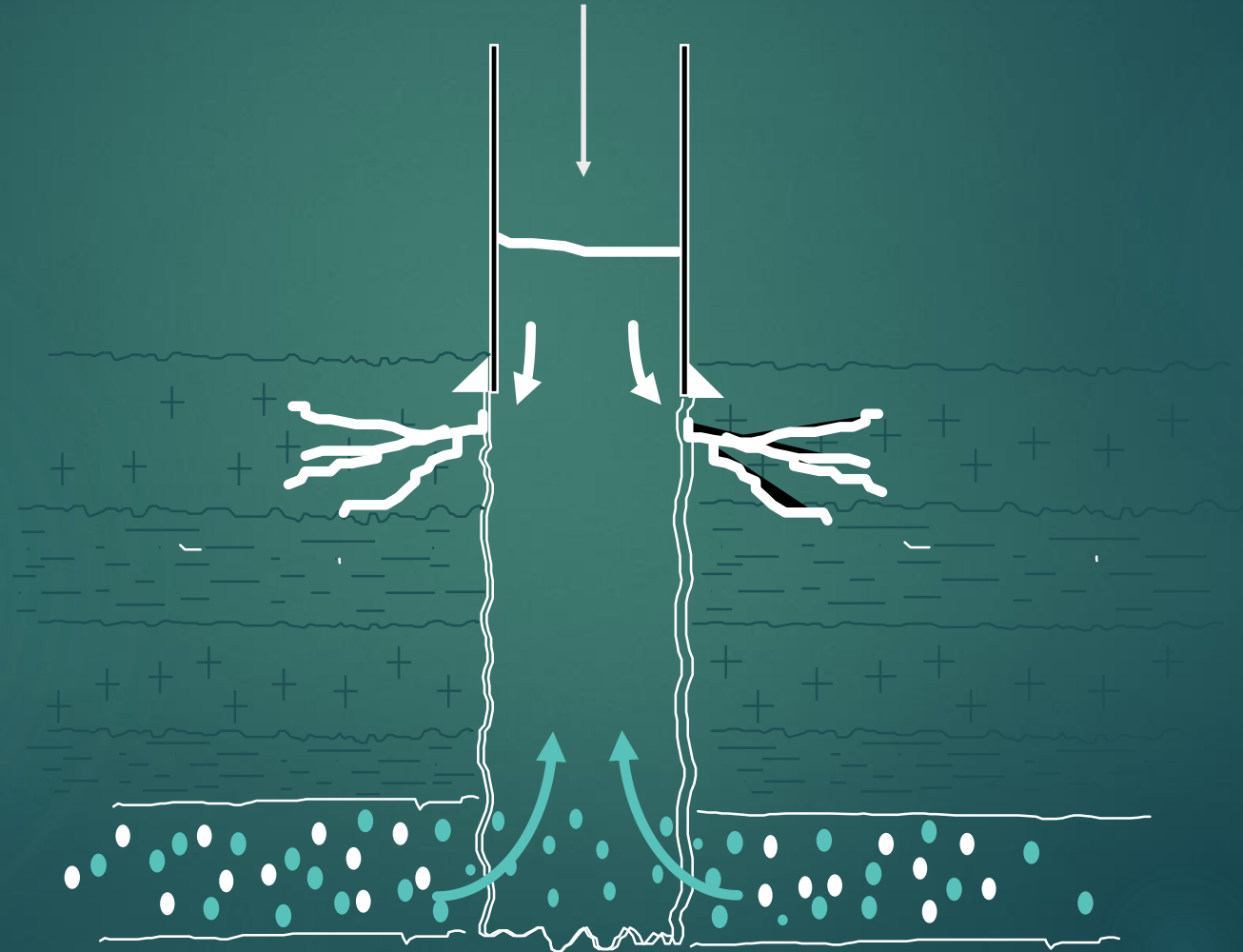
LOSSES



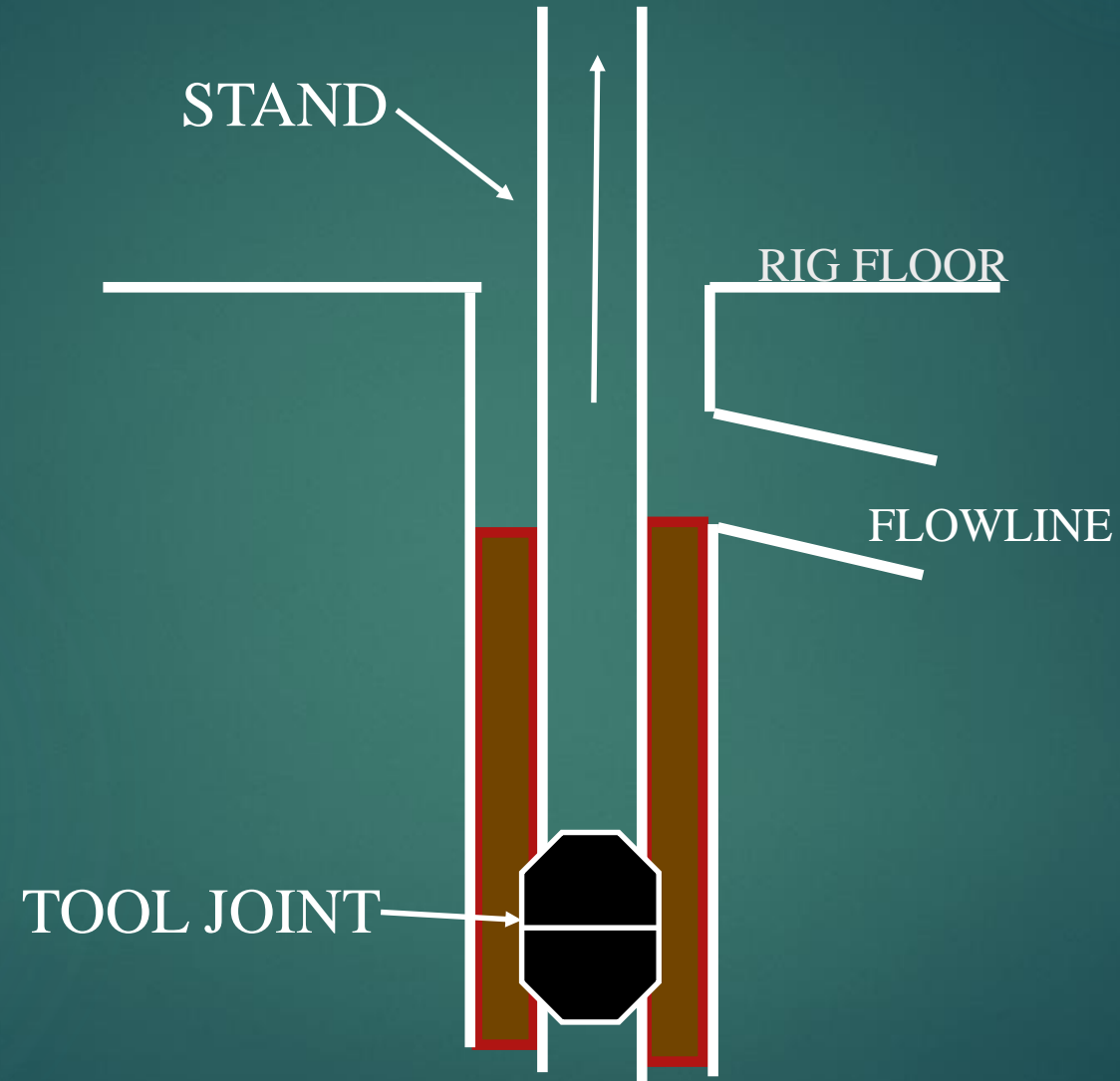
LOSSES

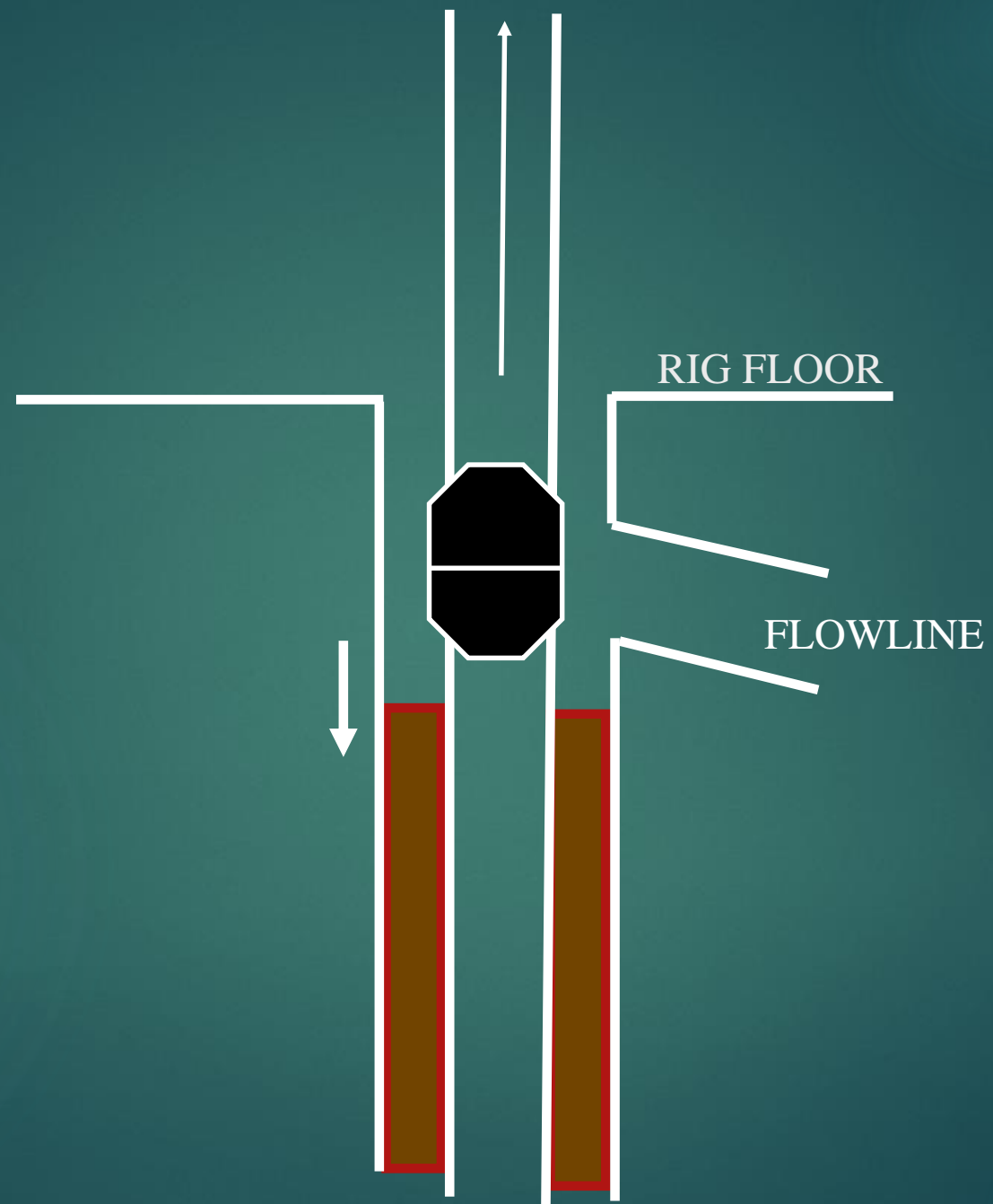


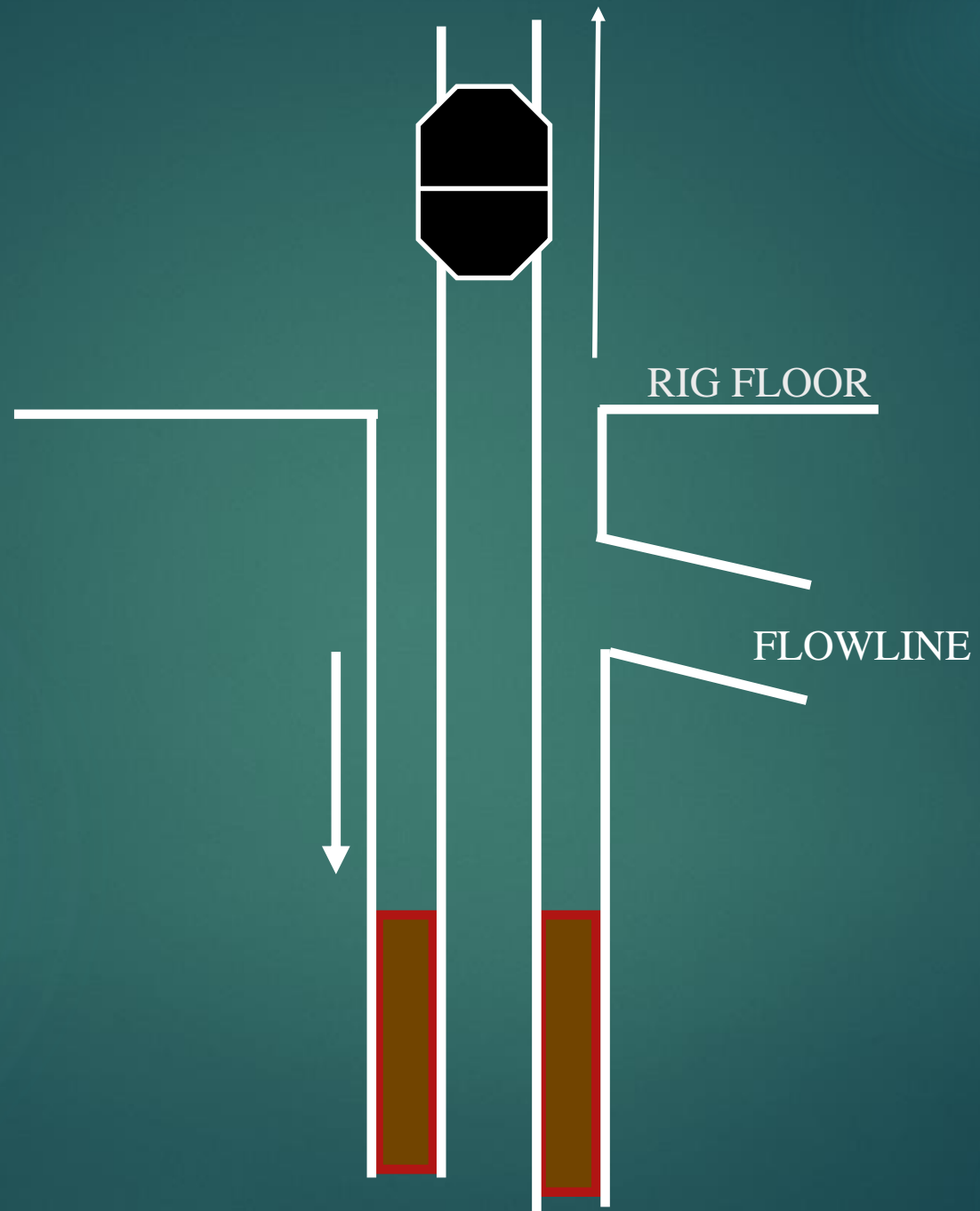
Avoid losses by Lost Circulation Material (LCM)



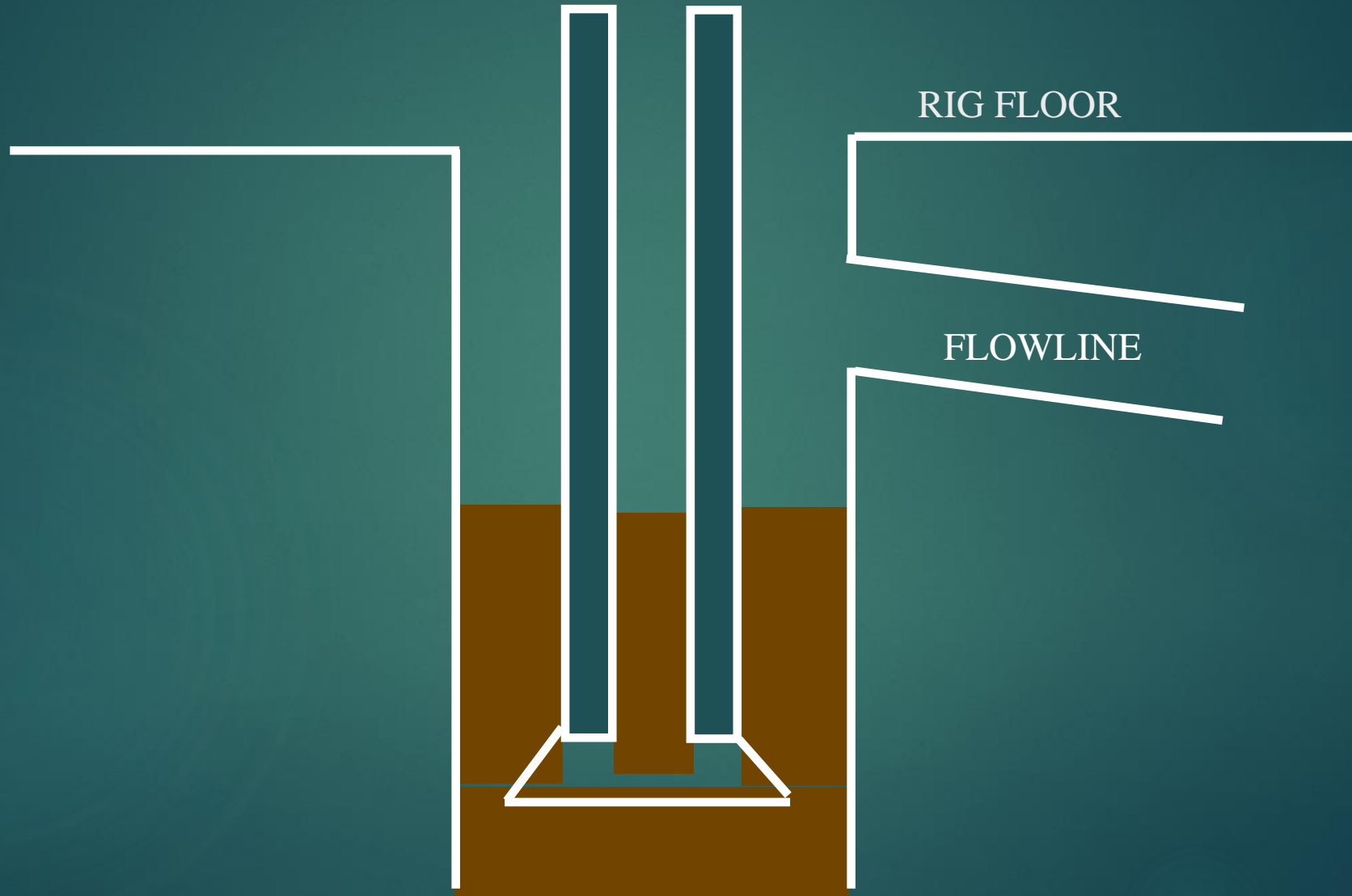
Pulling out drill string



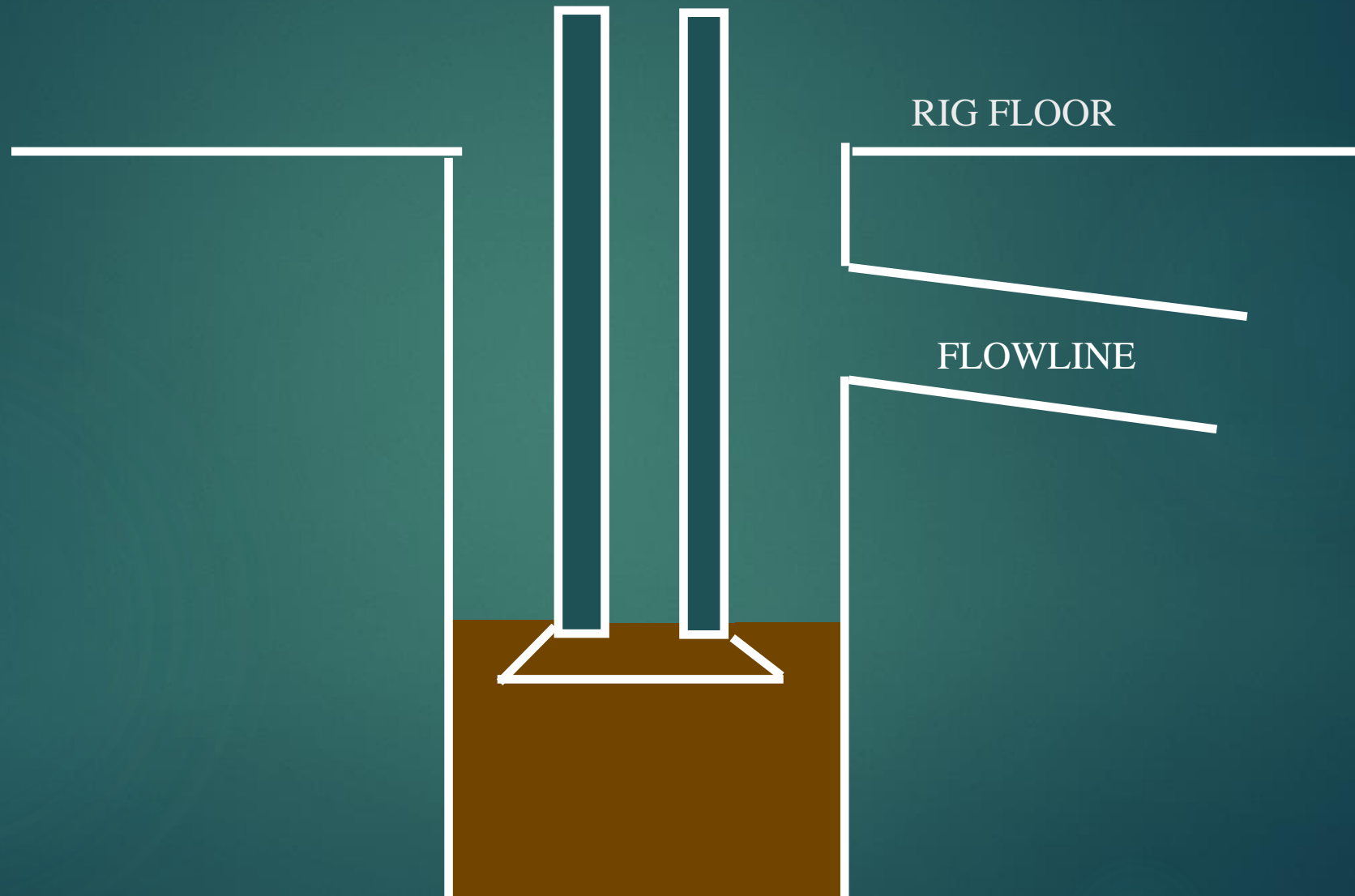




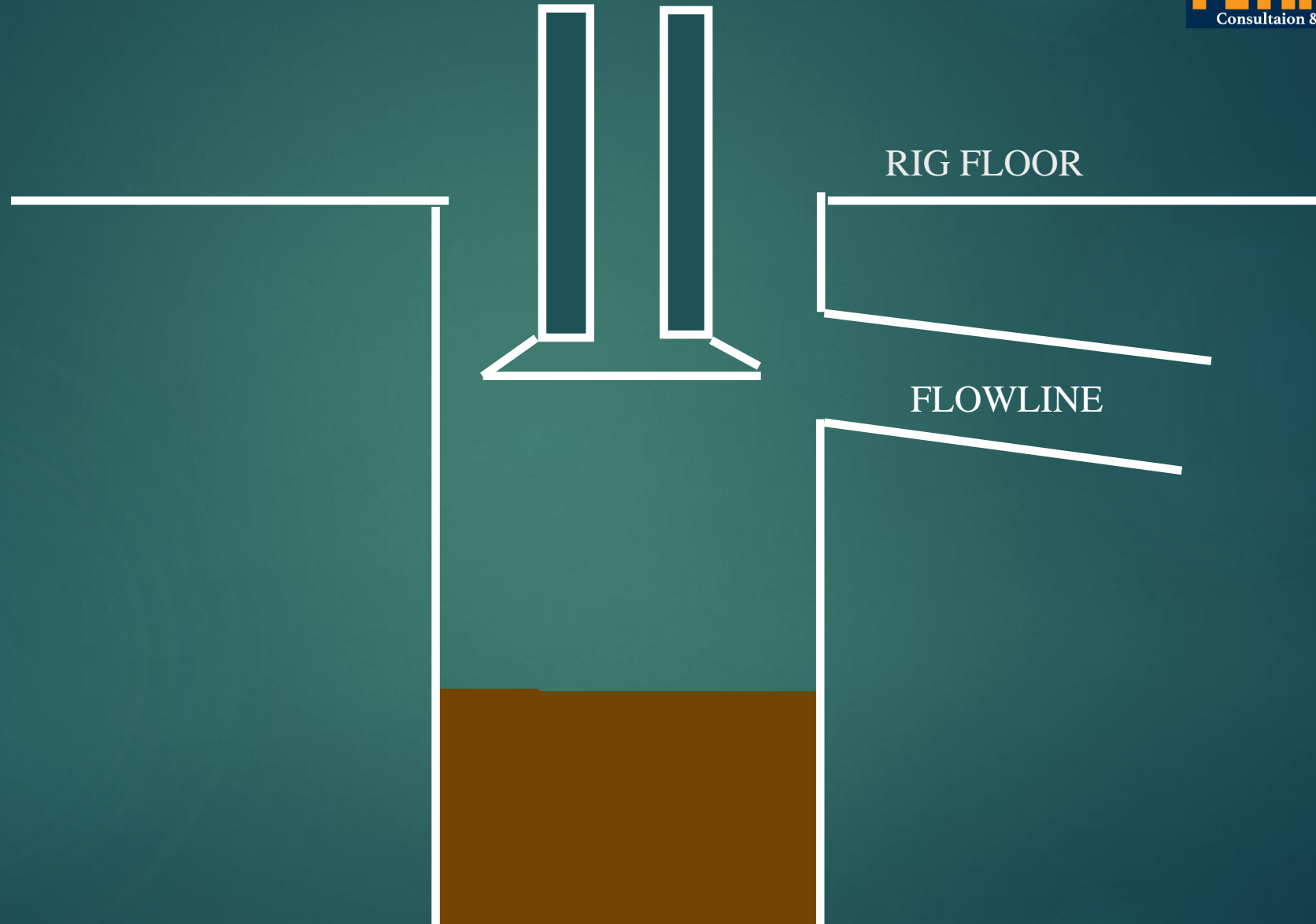
PULLING COLLARS



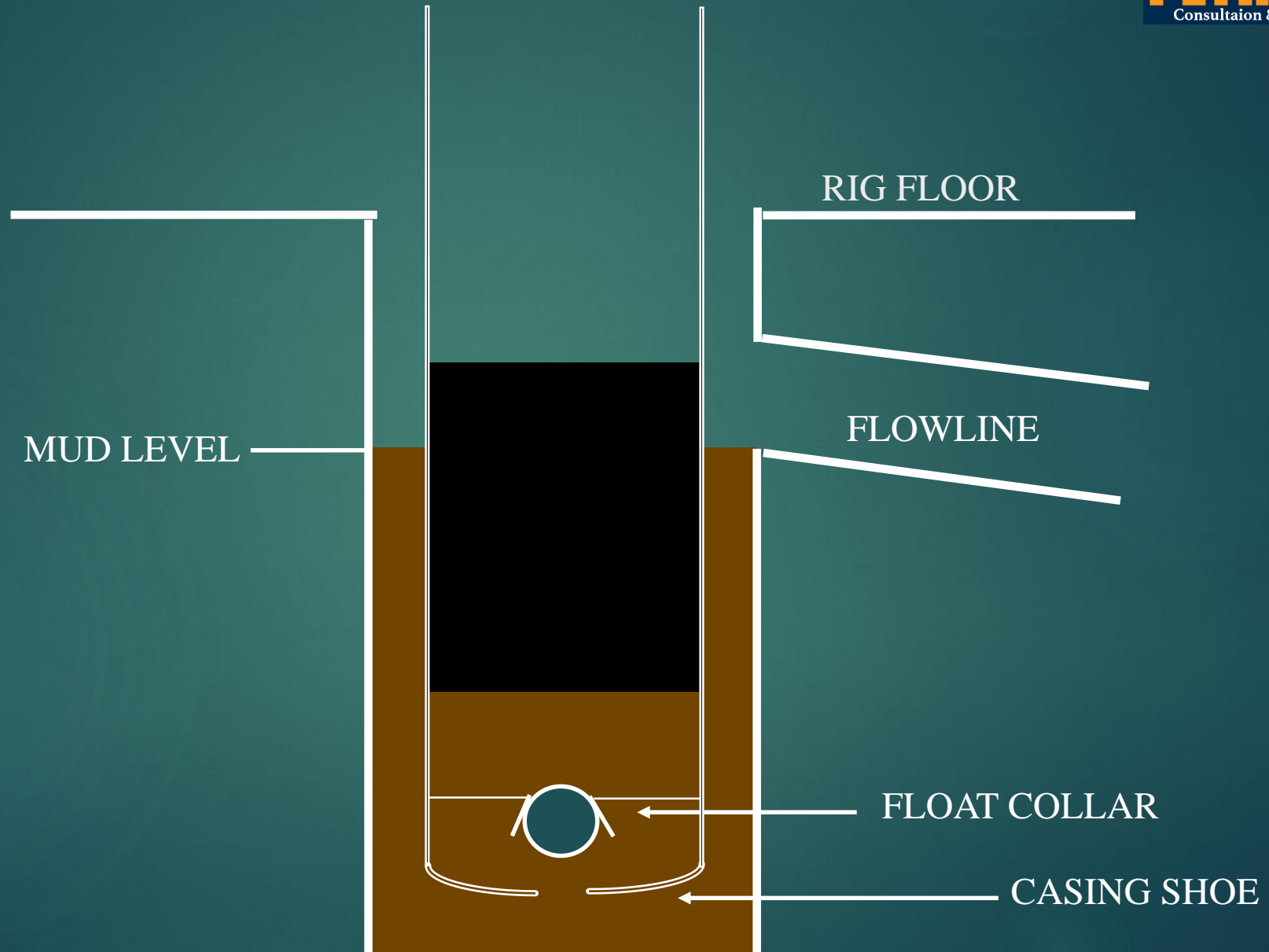
PULLING COLLARS



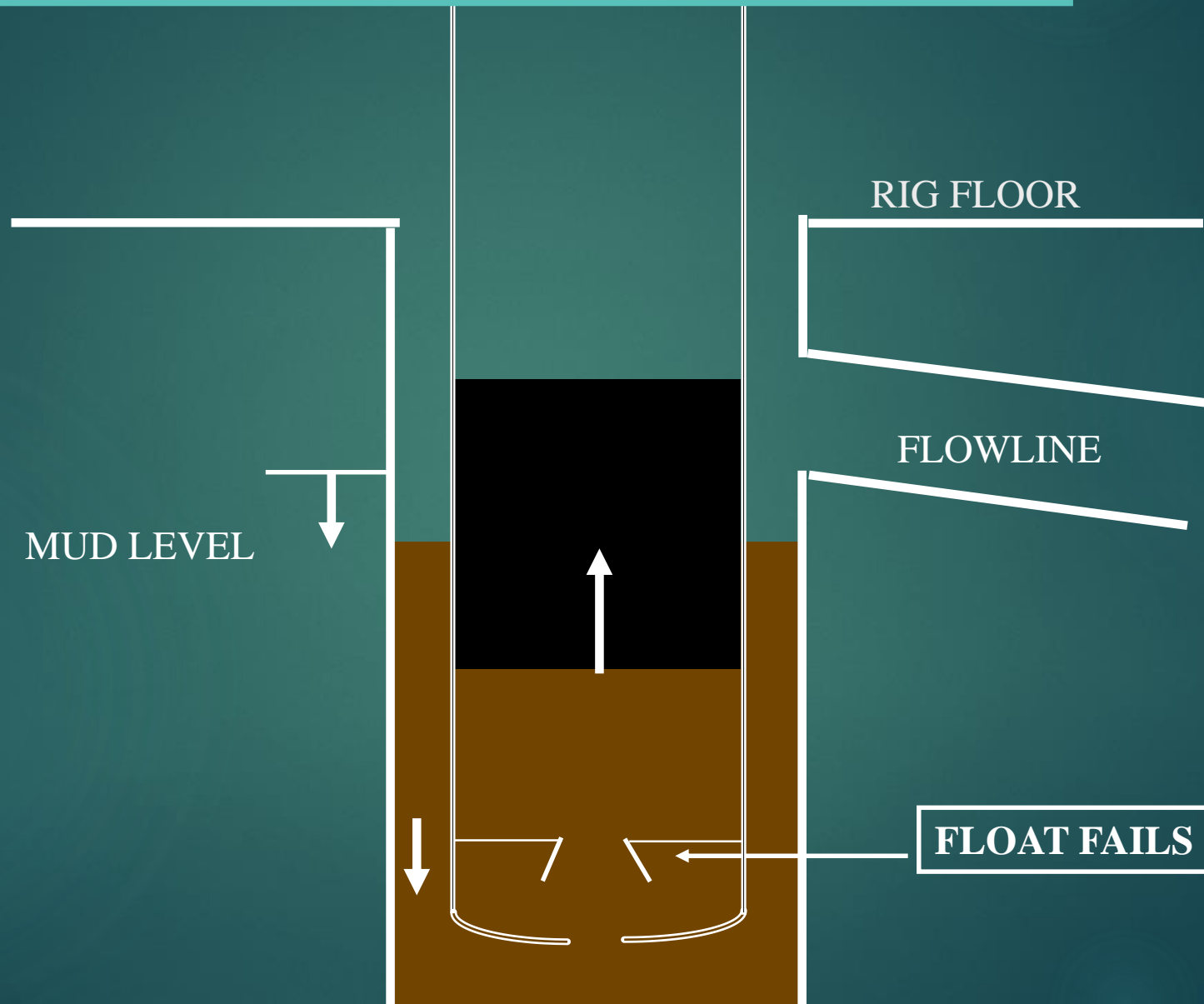
PULLING COLLARS



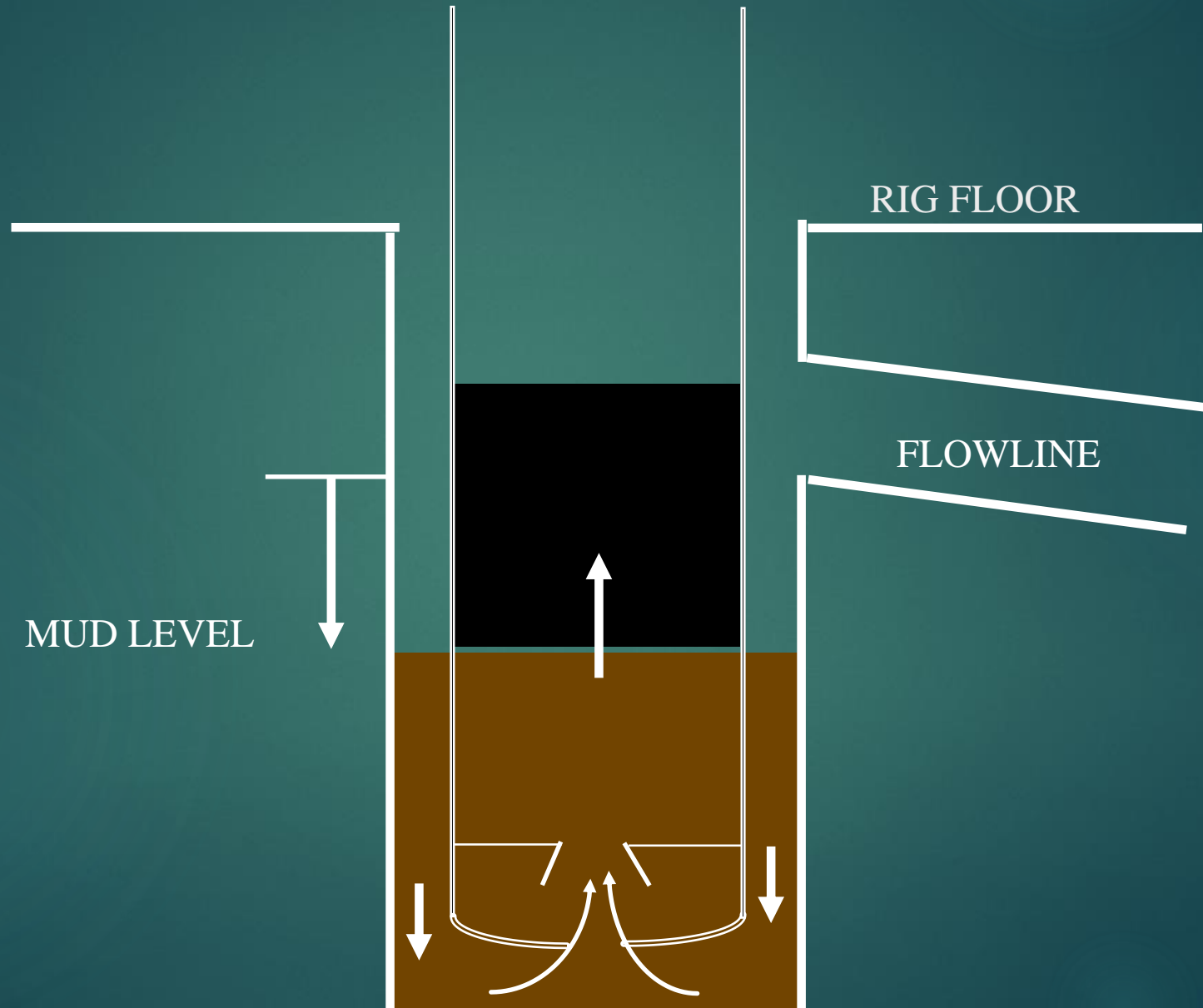
FAILURE OF FLOAT COLLAR



FAILURE OF FLOAT COLLAR

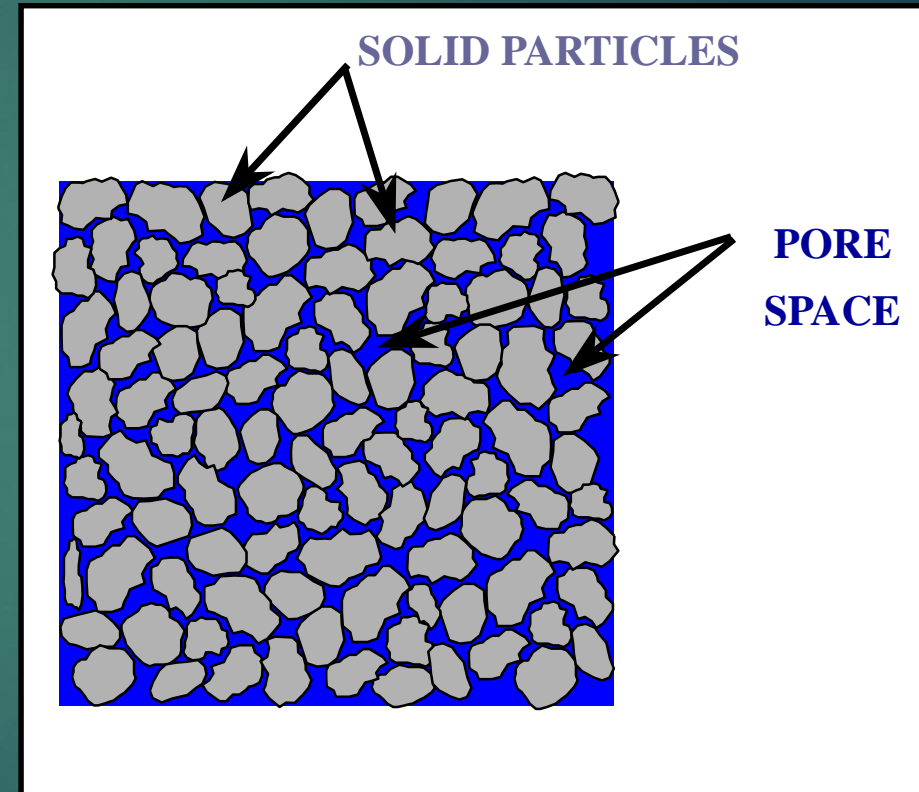


FAILURE OF FLOAT COLLAR

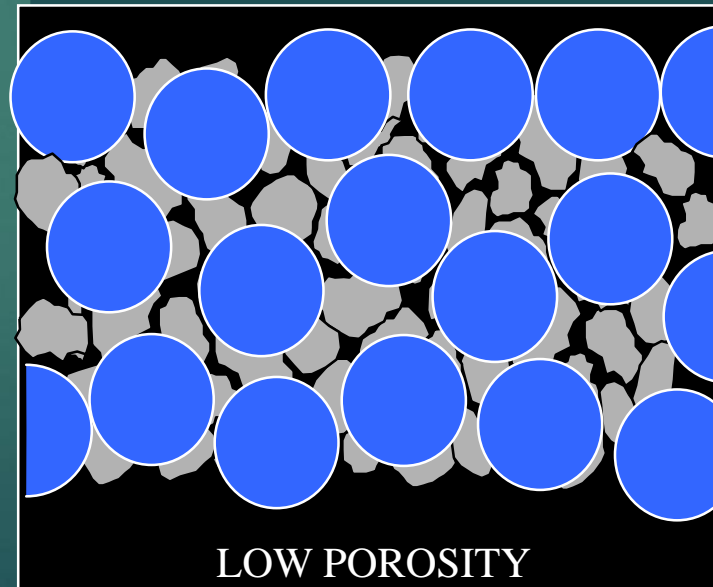
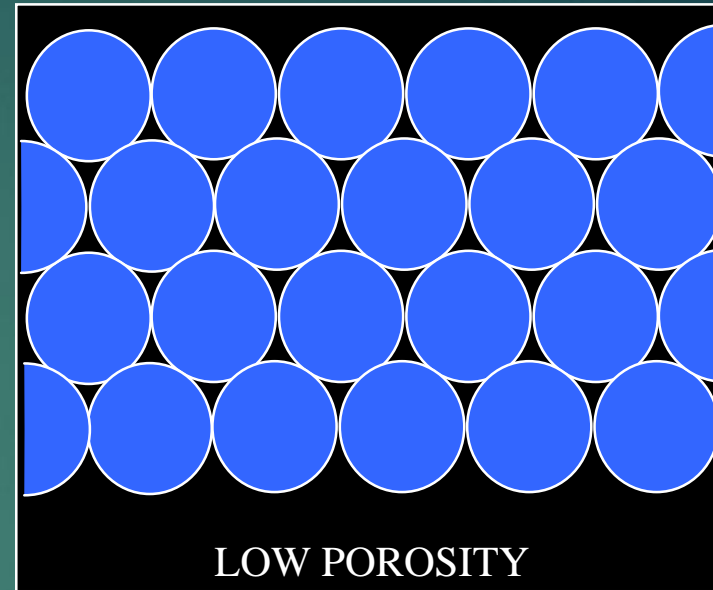
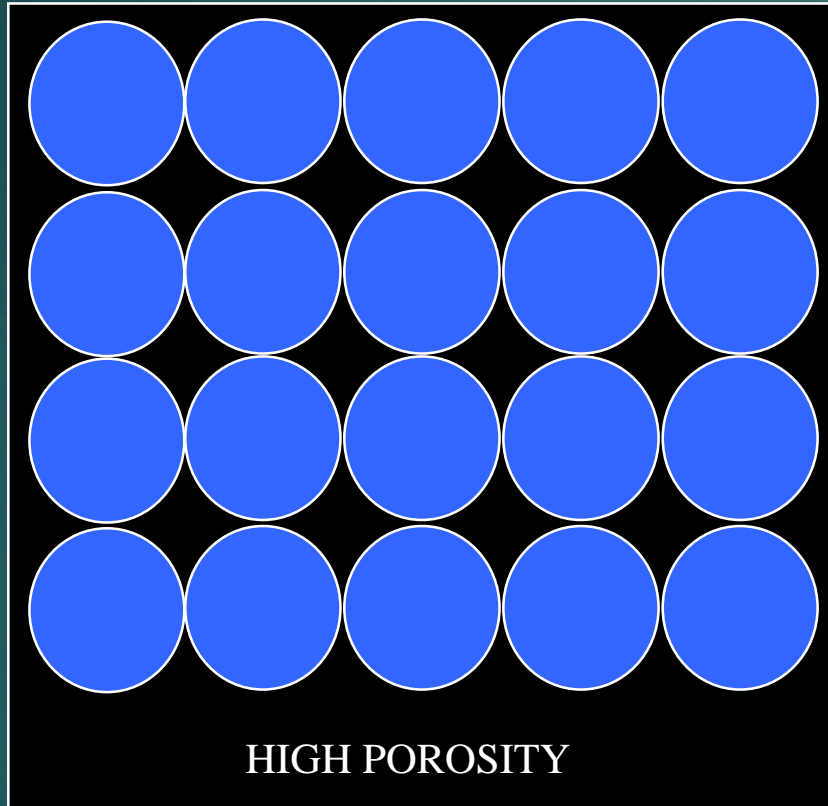


CAUSES OF KICKS (ABNORMAL PRESSURE)

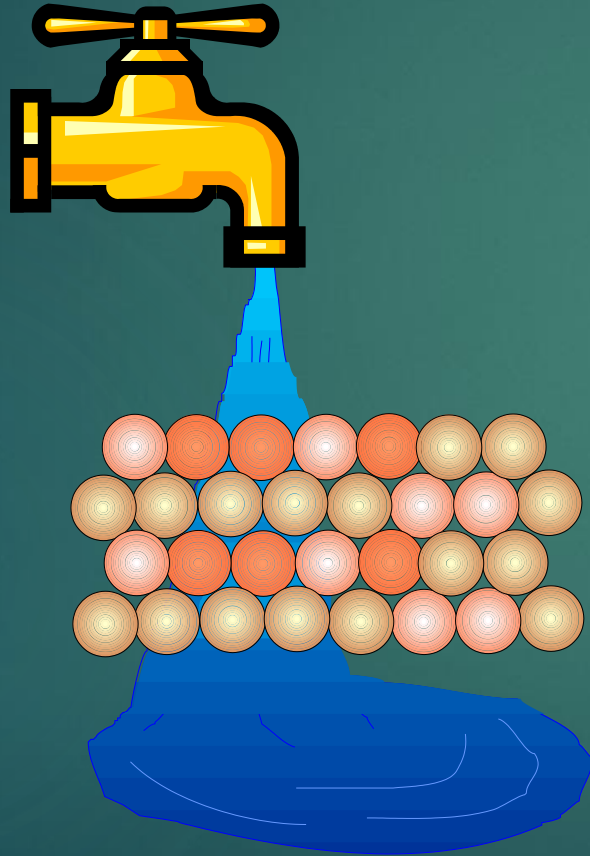
Porosity



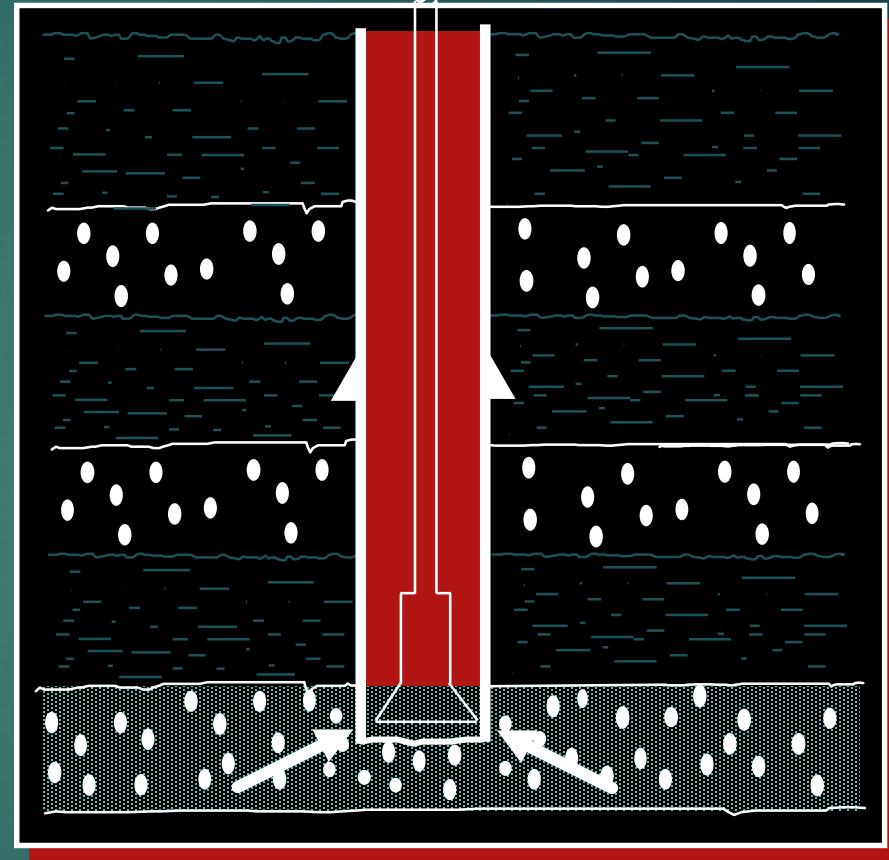
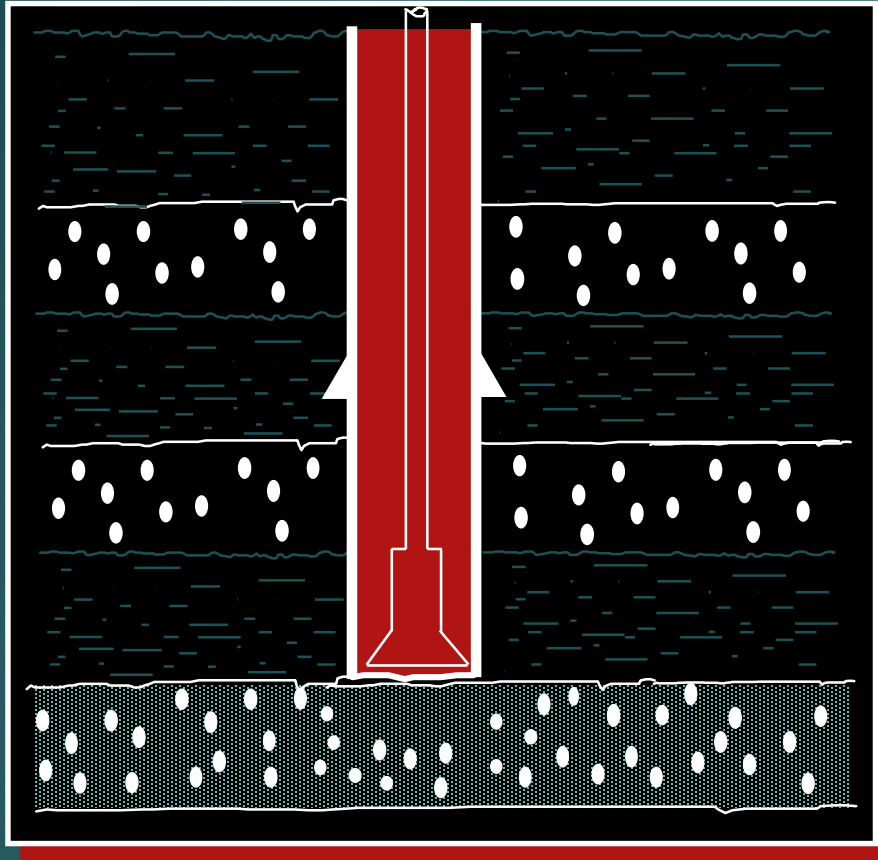
Porosity



What is Permeability?

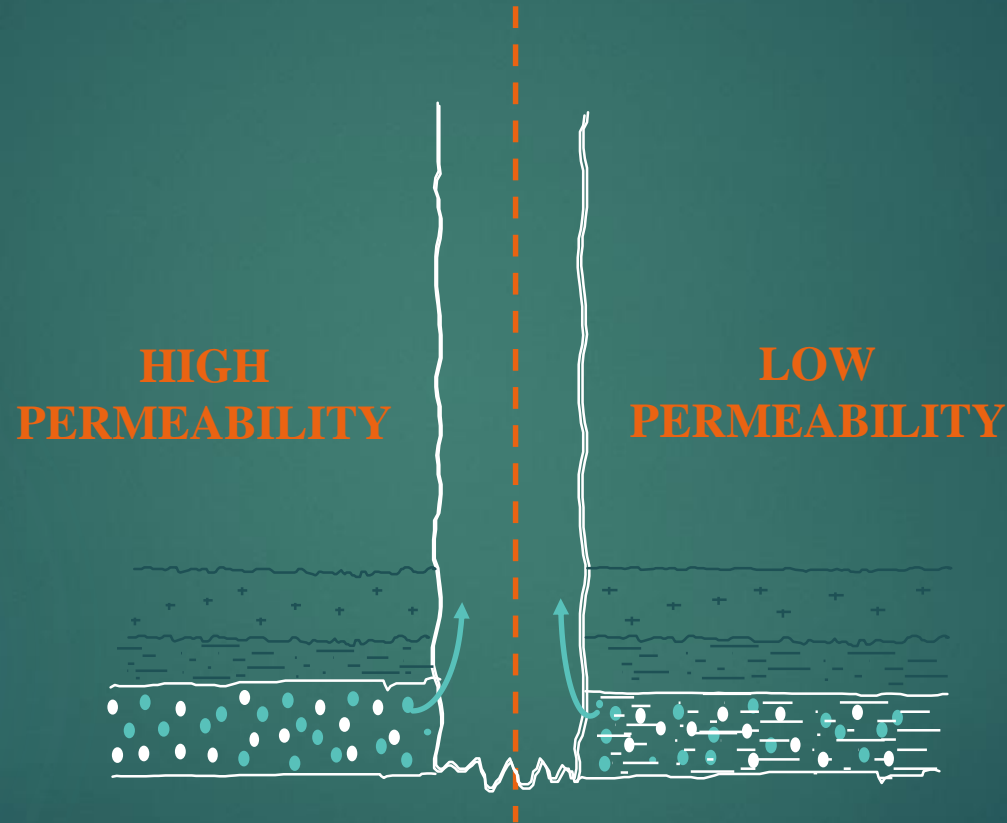


Permeability



FORMATION PERMEABILITY

Ability of rock to allow fluid to move between pore spaces



CAUSES OF KICKS.

REVISION:

**KICKS OCCUR WHEN
“ UNDERBALANCE ”**

CAUSES OF KICKS.

REVISION:

**KICKS OCCUR WHEN
“ UNDERBALANCE ”**

UNDERBALANCE IS CAUSED BY :

CAUSES OF KICKS.

REVISION:

**KICKS OCCUR WHEN
“ UNDERBALANCE ”**

UNDERBALANCE IS CAUSED BY :

1. MUD WEIGHT REDUCTION.

CAUSES OF KICKS.

REVISION:

**KICKS OCCUR WHEN
“UNDERBALANCE”**

UNDERBALANCE IS CAUSED BY :

- 1. MUD WEIGHT REDUCTION.**
- 2. DROP IN MUD LEVEL.**

CAUSES OF KICKS.

REVISION:

**KICKS OCCUR WHEN
“ UNDERBALANCE ”**

UNDERBALANCE IS CAUSED BY :

- 1. MUD WEIGHT REDUCTION.**
- 2. DROP IN MUD LEVEL.**
- 3. INCREASE IN FORMATION PRESSURE.**

WHAT IS ABNORMAL PRESSURE?

- ▶ FORMATION FLUID GRADIENT IS GREATER THAN PRESSURE GRADIENT OF SEA WATER.

- 99.99+% OF FORMATION FLUIDS ARE WATER

- FORMATION WATER EQUALS

Average Density = 8.9 PPG

Pressure Gradient = 0.465 PSI/FT

CAUSES OF ABNORMAL PRESSURE

1/ UNDER COMPACTION

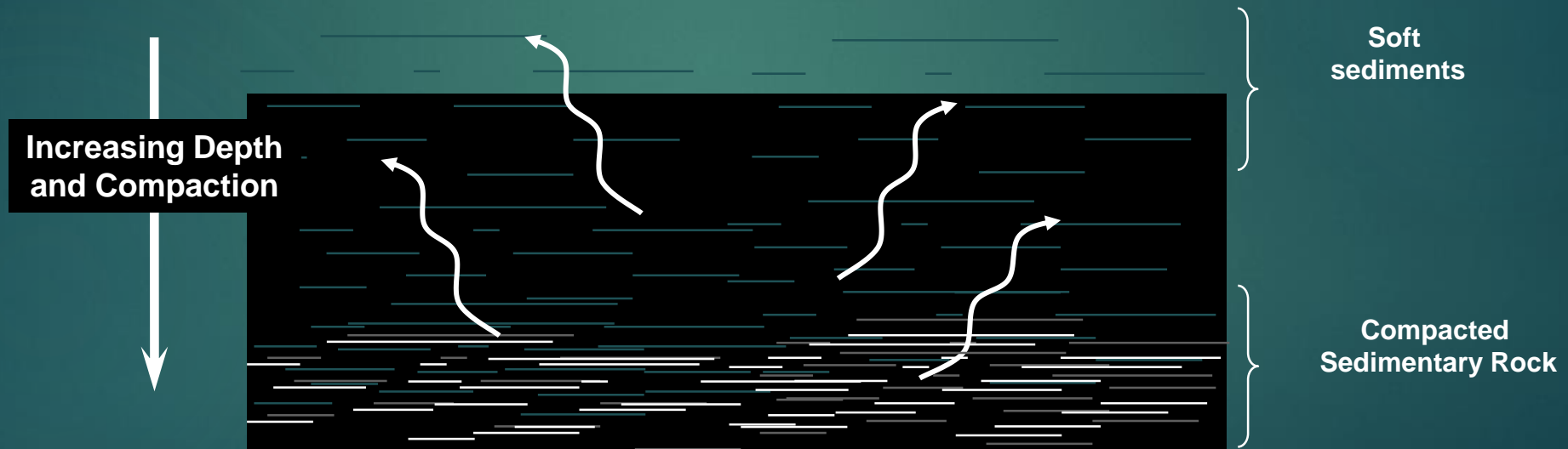
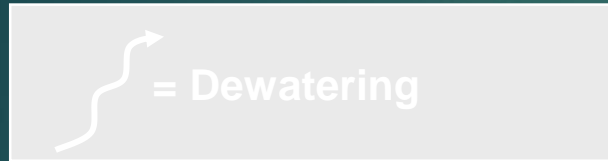
2/ FAULTING

3/ SALT DOME

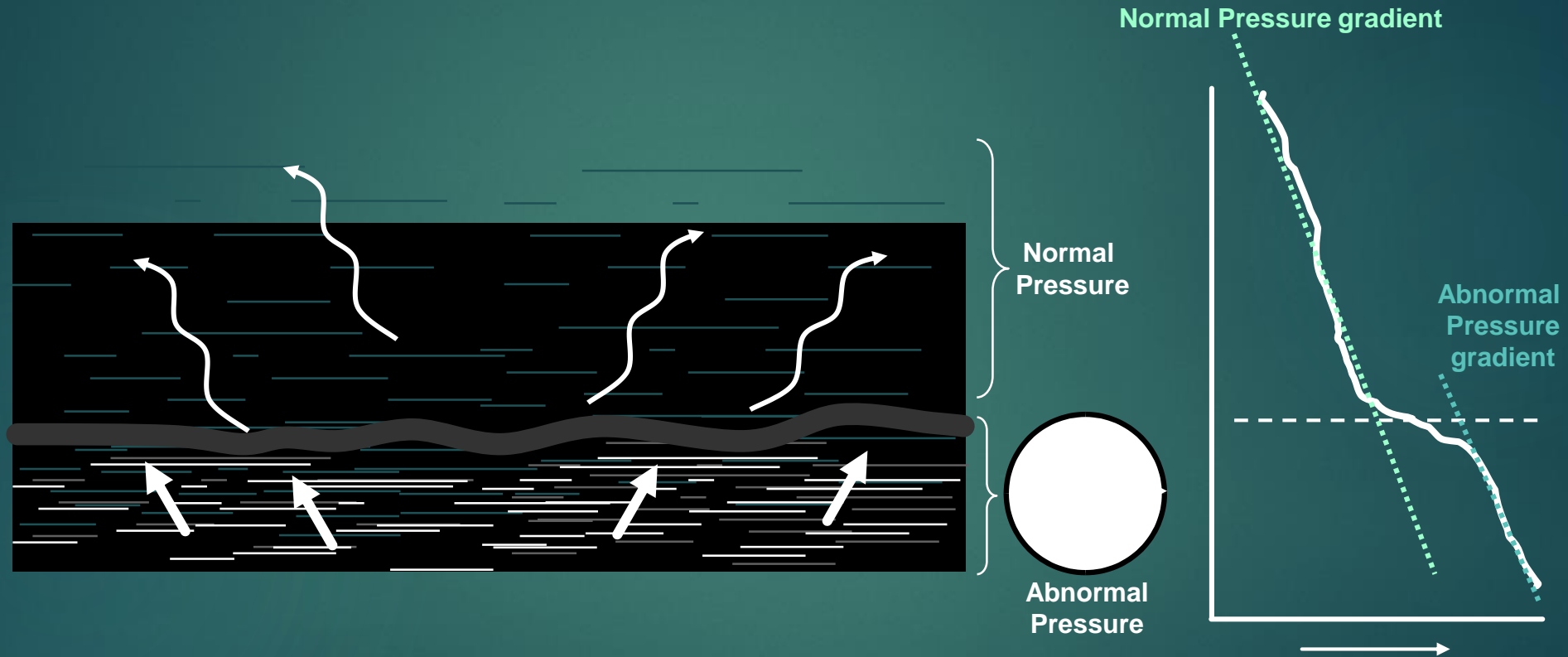
4/ ARTESIAN

5/ GAS CAP

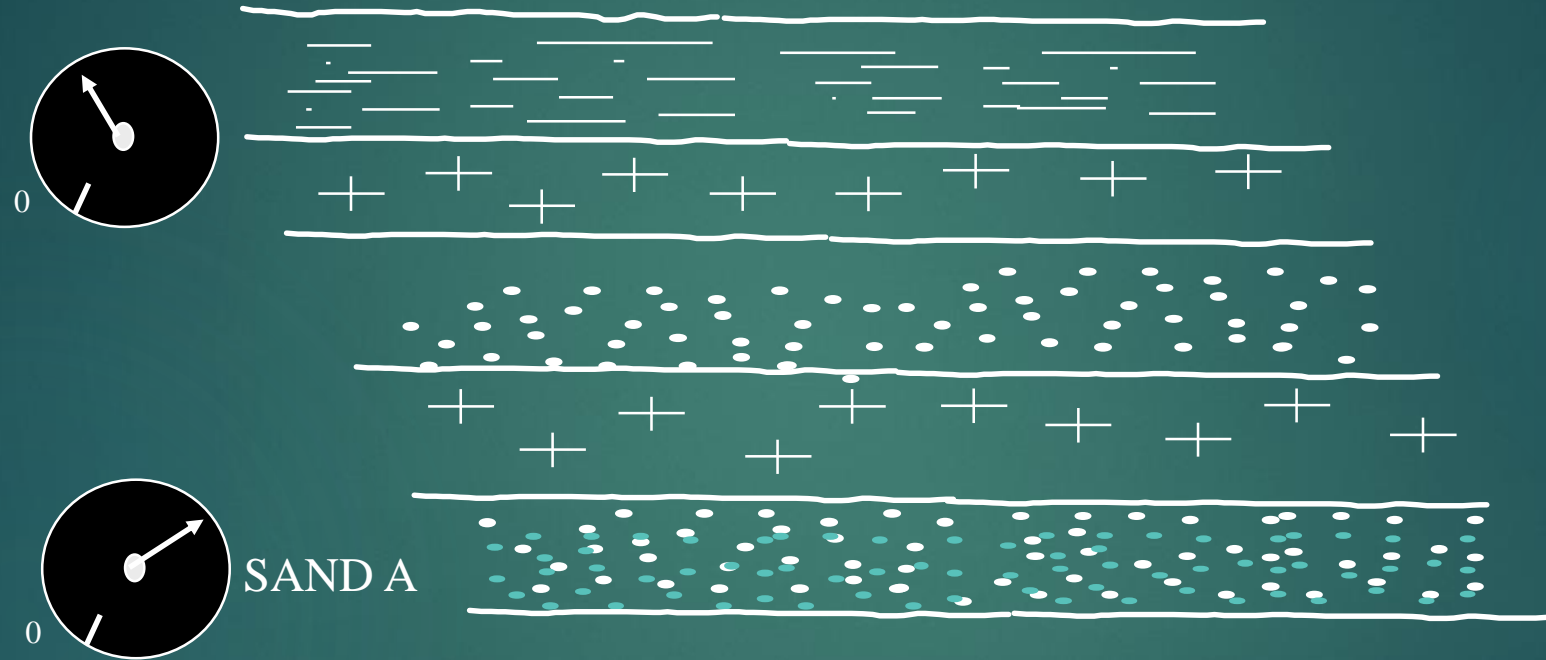
1- Compaction



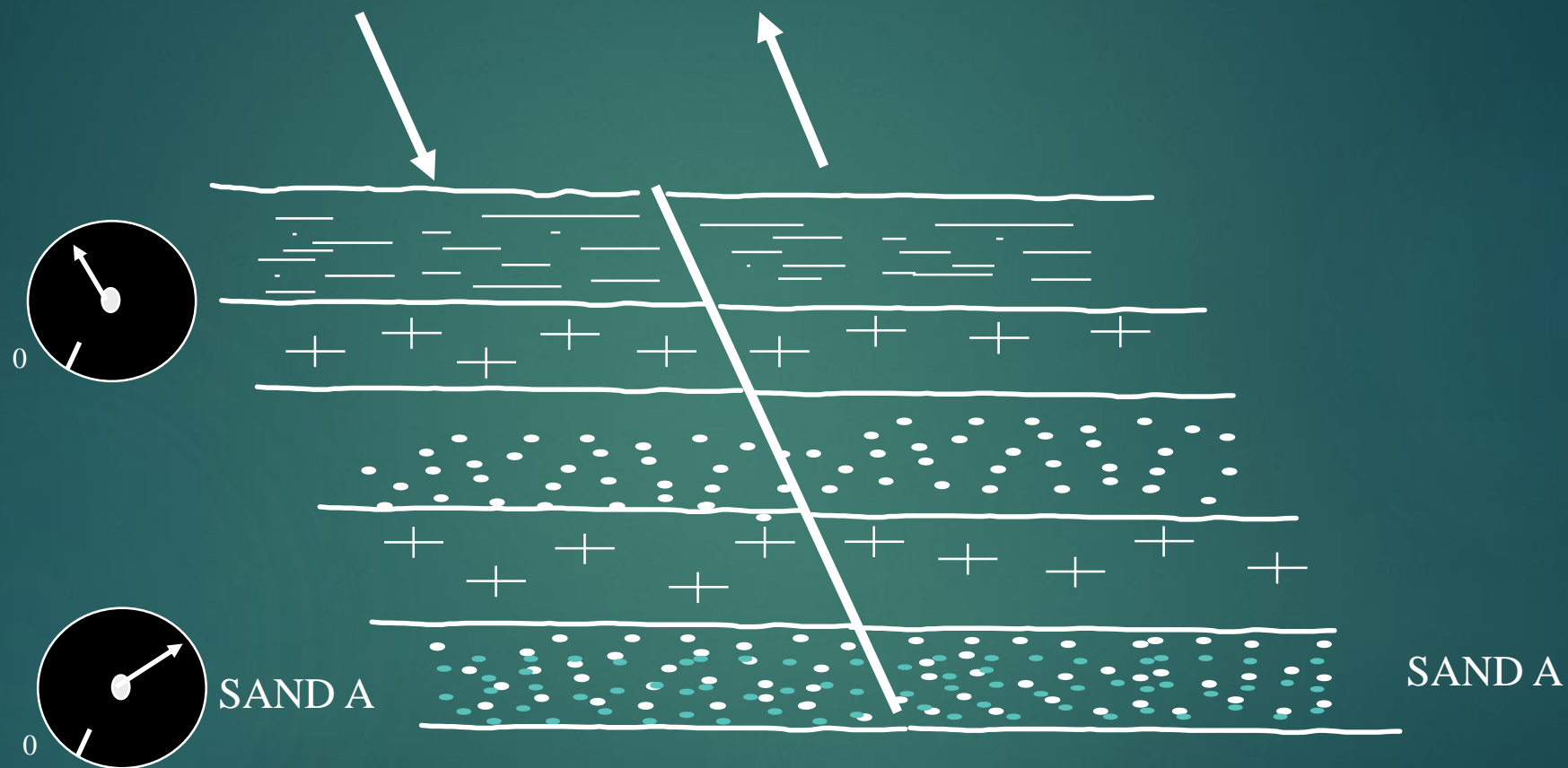
Trapped Water in Clays



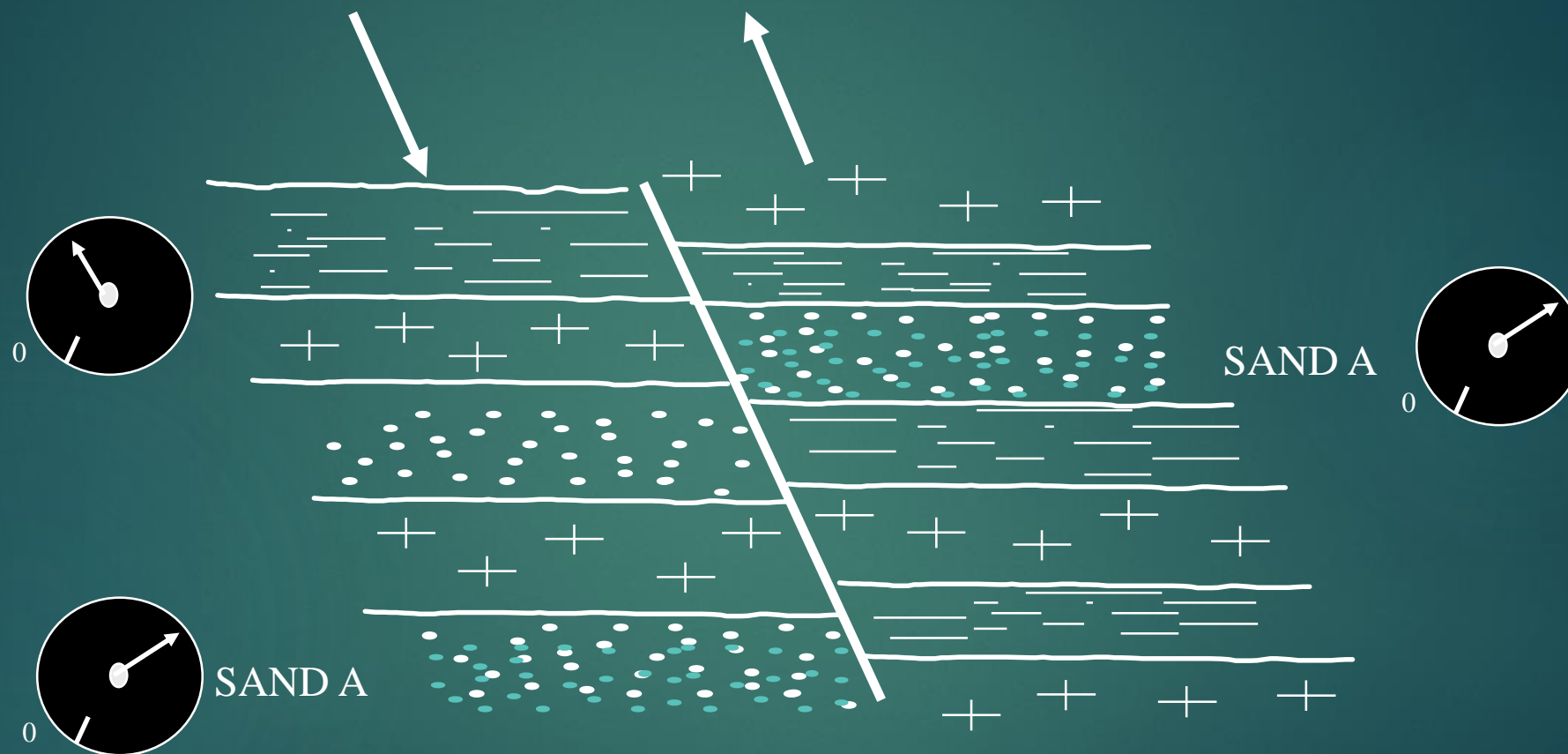
2- FAULTING



FAULTING



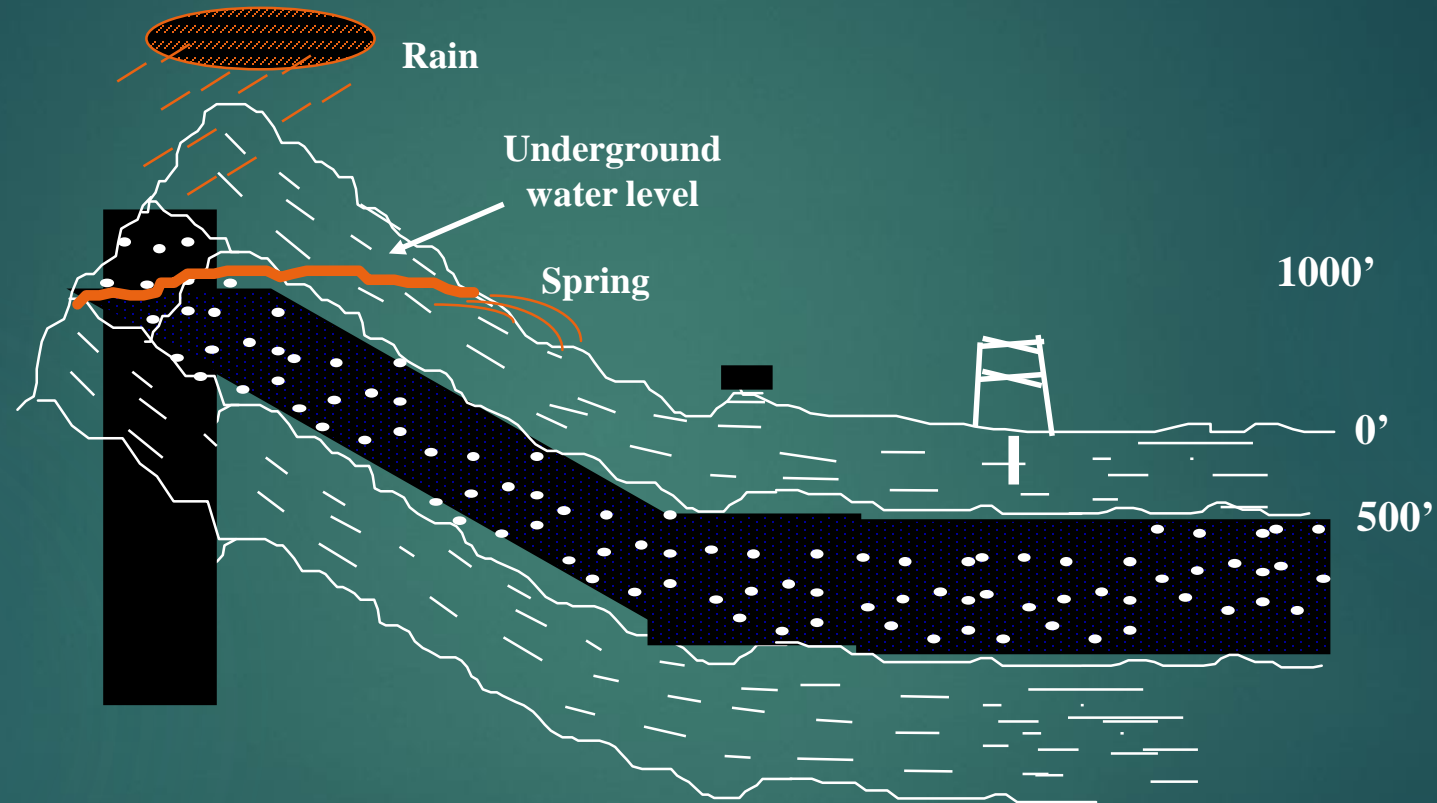
FAULTING



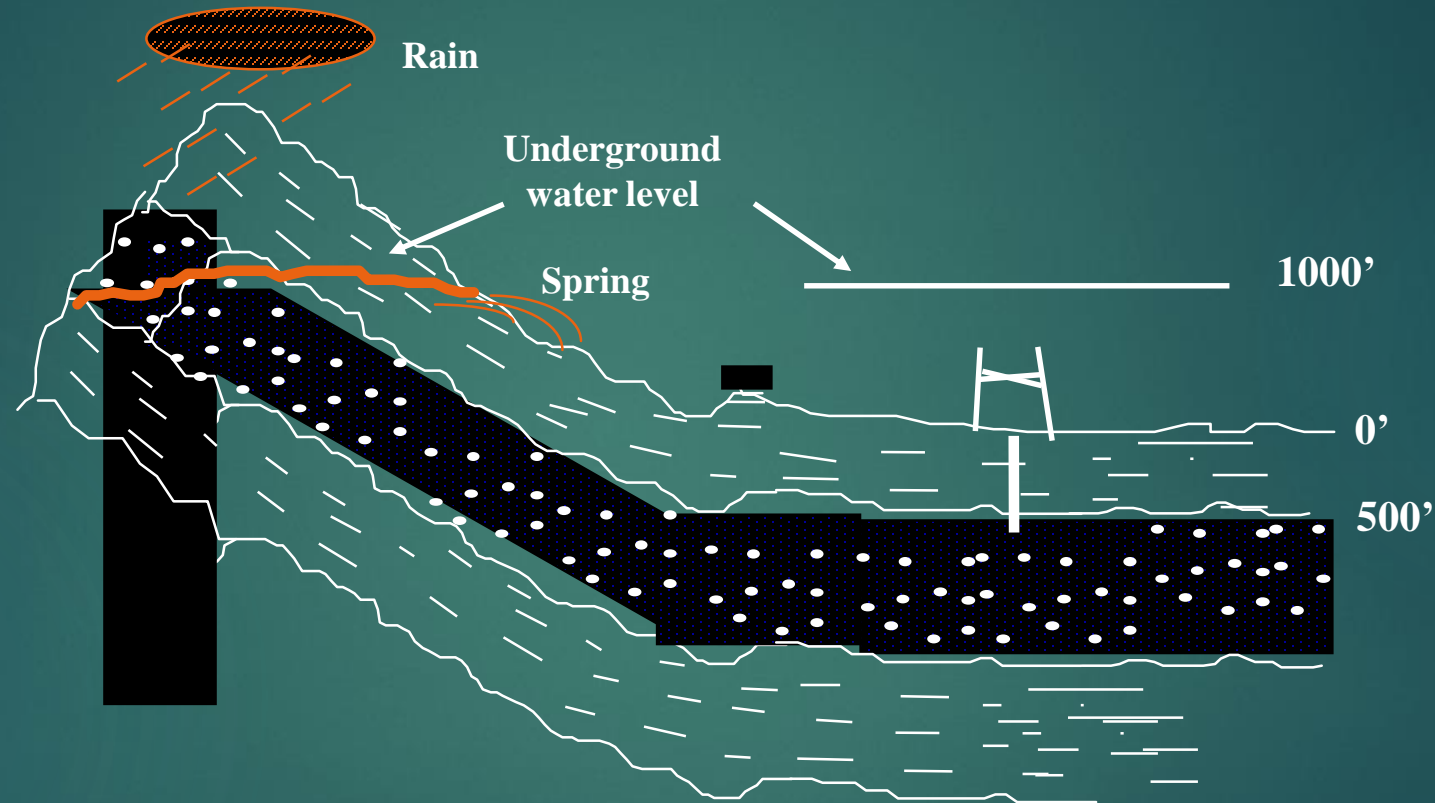
3- SALT DOMES



4- ARTESIAN EFFECTS



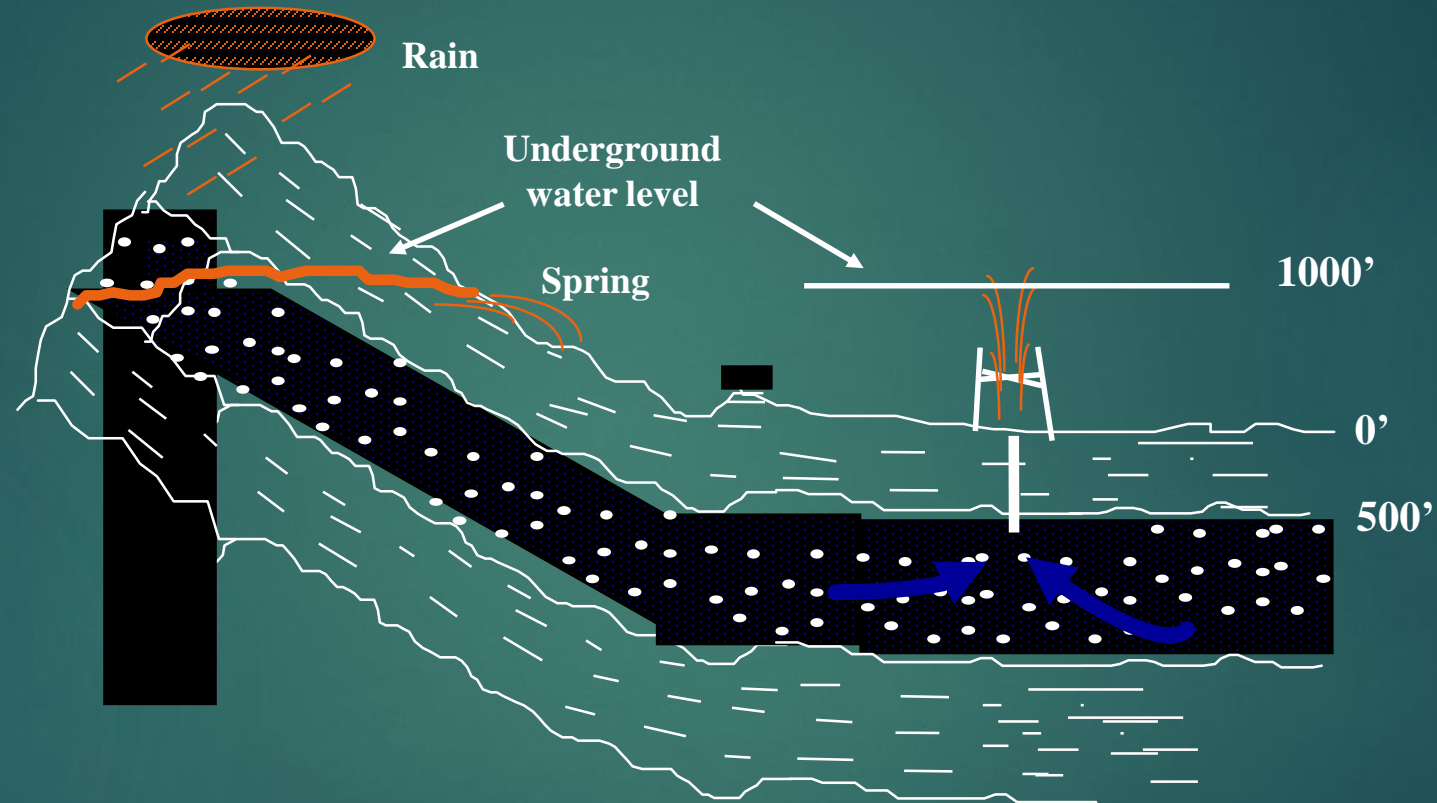
ARTESIAN EFFECTS



CALCULATE MUD WEIGHT TO BALANCE?

FORMATION WATER = 0.433 PSI/FT

ARTESIAN EFFECTS



CALCULATE MUD WEIGHT TO BALANCE?

FORMATION WATER = .433 PSI/FT

GAS CAP EFFECT

